

**E34 Series**

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**Product Description**

**Operator**

Eaton's Cutler-Hammer® E34 Series 30.5 mm pushbutton line features the same rugged die cast construction of our 10250T line with an additional two-layer 100% solid thermosetting cathodic epoxy coating. This coating provides a flat black smooth, consistent, corrosion resistant surface that has passed a demanding 600 hour salt spray test. (The industry standard for this 4X test requires only 200 hours.)

**Ultraviolet Light**

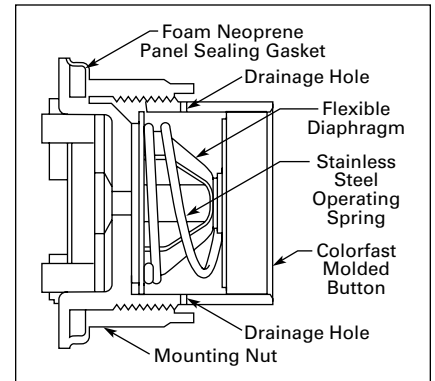
E34 cathodic coating is not recommended for use in applications where exposure to ultraviolet light exists — use NEMA 4X 10250T operators.

**Reliability Nibs**

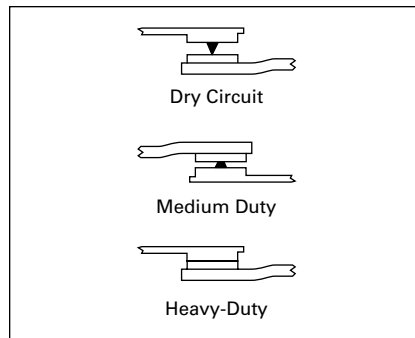
Eaton's Cutler-Hammer contact blocks feature enclosed silver contacts with pointed "reliability nibs" for reliable performance from logic level up to 600V. To ensure reliable switching, nibs bite through oxide which can form on silver contacts, eliminating the need for expensive logic level blocks for most applications.

**Liquid Drainage**

Eaton's Cutler-Hammer pushbutton operators offer front of panel drainage via holes in the operator bushing. Hidden from view by the mounting nut, these holes prevent buildup of liquid inside the operator, which can prevent operation in freezing environments. The holes also provide a route for escaping liquid in high pressure wash-downs, effectively relieving pressure from the internal diaphragm seal, ensuring reliable sealing in applications even beyond NEMA 4.



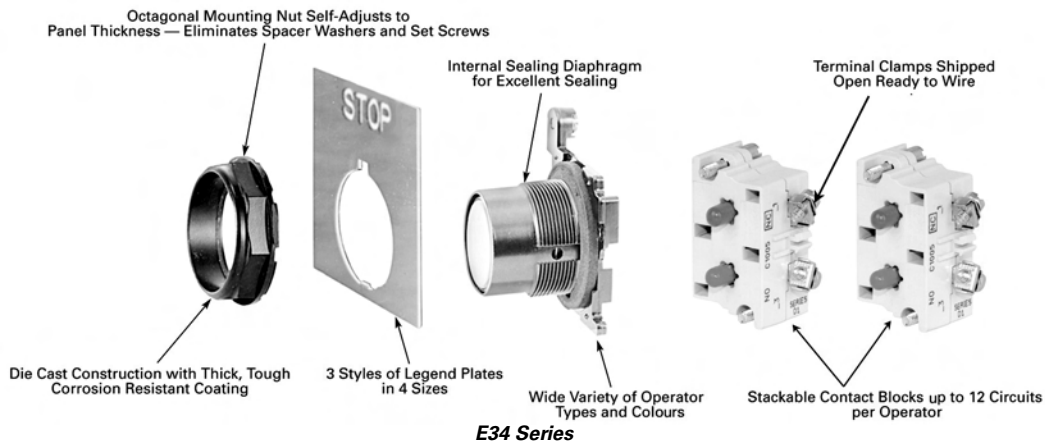
**Figure 2-121. Diaphragm Seal**



**Figure 2-120. Reliability Nibs**

**Features**

- Epoxy-coated metal operators
- Corrosion resistant
- Integral ground screw terminal on operators
- FDA approved for sanitary chemical resistance requirements



### Standards and Certifications

- CE EN60947-5-1
- UL 508 — File No. E131568
- CSA C22.2 No. 14 — File No. LR68551
- FDA 3-A Sanitary Standards

### Ingress Protection

When mounted in similarly rated enclosure —

- Standard Indicating Lights
  - UL (NEMA) 1, 2, 3, 3R, 3S, 4, 4X, 12, 13
  - IEC IP65
- All Other Operators
  - UL (NEMA) 1, 2, 3, 3R, 4, 4X, 12, 13
  - IEC IP65

### Technical Data and Specifications

#### Mechanical Ratings

- Frequency of operation
  - All pushbuttons: 6000 operations/hr.
  - Key and lever selector switches: 3000 operations/hr.
  - Auto-latch devices: 1200 operations/hr.
- Life
  - Pushbuttons:  $10 \times 10^6$  operations
  - Contact blocks:  $10 \times 10^6$  operations
  - PresTest units:  $10 \times 10^6$  operations
  - Lever and key selector switches:  $0.25 \times 10^6$  operations
  - Twist to release pushbuttons:  $0.3 \times 10^6$  operations
- Shock resistance
  - Duration: 210 mS  $\geq$  5g

#### Climate Conditions

- Operating Temperature: 1° to 150°F (-17° to 66°C)
- Storage Temperature: -40° to 176°F (-40° to 80°C)
- Altitude: 6,562 ft. (2,000m)
- Humidity: Max. 95% RH @ 60°C

### Electrical Ratings

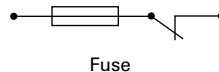
Table 2-266. Contact Block

Meet or Exceed NEMA Rating Designations A600, A300 and B300 for AC and P600 for DC							
Description	Volts AC 50 or 60 Hz				Volts DC		
	120	240	480	600	24/28	125	250
Make and Emergency Interrupting Capacity (Amp)	60	30	15	12	5.7	1.1	0.55
Normal Load Break (Amp)	6	3	1.5	1.2	5.7	1.1	0.55
Thermal Current (Amp)	10	10	10	10	5.0	5.0	5.0
Voltamperes:							
Make and Emergency Interrupting Capacity	7200	7200	7200	7200	138	138	138
Normal Load Break	720	720	720	720	138	138	138

- Insulation:  $U_i = 660V$  AC or DC
- Thermal:  $I_{th} = 10A$

#### Short Circuit Coordination to IEC/EN 60947-5-1

- Rated conditional short circuit current: 1 kA
- Fuse type: GE Power Controls TIA 10, Red Spot Type gG, 10A, 660V AC, 460V DC, BS88-2, IEC 60269-2-1



- NEMA, UL rating: A600, P600
  - AC load life duty cycle 1200 operations/hour
    - 10A: 110V pf 0.4 –  $1 \times 10^6$  operations
    - 5A: 250V pf 0.4 –  $1 \times 10^6$  operations
    - 2A: 660V pf 0.4 –  $1 \times 10^6$  operations
- Switching capacity
  - AC15 rated make/break ( $11 \times I_e$  at  $1.1 \times U_e$ )
    - 6A: 120V pf 0.3
    - 4A: 240V pf 0.3
    - 2A: 660V pf 0.3
  - DC13 rated make/break ( $1.1 \times I_e$  at  $1.1 \times U_e$ )
    - 1.0A: 125V L/R  $\geq 0.95$  at 300 mS
    - 0.55A: 250V L/R  $\geq 0.95$  at 300 mS
    - 0.1A: 660V L/R  $\geq 0.95$  at 300 mS
    - 10A: 110V pure resistive
- Maximum ratings for logic level and hostile atmosphere application
  - Maximum amperes: 0.5A
  - Maximum volts: 120V AC/DC

- Low voltage switching: Conical shaped points or “reliability nibs” improve performance in dry circuit, corrosive, fine dust and other contaminated atmospheres. Under normal environmental conditions, the minimum operational voltage is 5V and the minimum operational current is 1 mA, AC/DC.
- Contact operation: Slow make and break. All normally closed contacts have positive opening operation, i.e., normally closed contacts are forced open in the event of contact weld or spring breakage.

#### Light Units

- Transformers: will withstand short circuit for 1 hour per IEC 60947-5-1
- Bulbs — average life:
  - Transformer type: 20,000 hrs.
  - Resistor/direct voltage type: 2500 hrs. minimum @ rated V
  - LED: 60,000 to 100,000 hrs.

**Note:** For additional technical information, see Pub. TD.74.TE.04.

#### Terminals

- Marking: NC-NO on the contact block to meet the NEMA requirements. Dual marking system 1 – 2 for normally closed, 3 – 4 for normally open to meet BS5472 (Cenelec EN50 005).
- Clamps: Terminals are saddle clamp type for 1 x 22 AWG (0.34 mm<sup>2</sup>) to 2 x 14 AWG (2.5 mm<sup>2</sup>) conductors.
- Torque = 7 lb-in (0.8 Nm)
- Degree of protection against direct electrical contact: IP2X with finger-proof shroud

April 2009

**E34 Series, Assembled Devices — Momentary Pushbutton and Indicating Light Units**

**Product Selection**

**Momentary Pushbutton Units**

- Non-illuminated

**Table 2-267. Pushbutton Units — UL (NEMA) 3, 3R, 4, 4X, 12, 13**

Contact Type	Button Colour	Flush Button	Extended Button	Mushroom Button	Jumbo Mushroom ①
		Catalogue Number	Catalogue Number	Catalogue Number	Catalogue Number
1NO	Black Red Green Red — Engraved EMERG. STOP	E34PB1-53X E34PB2-53X E34PB3-53X —	E34EB1-53X E34EB2-53X E34EB3-53X —	E34LB1-53X E34LB2-53X E34LB3-53X —	E34JB1-53X E34JB2-53X E34JB3-53X E34JB2N8-53X
1NC	Black Red Green Red — Engraved EMERG. STOP	E34PB1-51X E34PB2-51X E34PB3-51X —	E34EB1-51X E34EB2-51X E34EB3-51X —	E34LB1-51X E34LB2-51X E34LB3-51X —	E34JB1-51X E34JB2-51X E34JB3-51X E34JB2N8-51X
1NO-1NC	Black Red Green Red — Engraved EMERG. STOP	E34PB1-1X E34PB2-1X E34PB3-1X —	E34EB1-1X E34EB2-1X E34EB3-1X —	E34LB1-1X E34LB2-1X E34LB3-1X —	E34JB1-1X E34JB2-1X E34JB3-1X E34JB2N8-1X

① Anodized aluminum head — may not be suitable for some corrosive environments.

**Indicating Light Units**

- Plastic Lenses



**24V Full Voltage  
 Indicating Light — Red  
 Catalogue Number  
 E34FB24H2X**

**Table 2-268. Indicating Light Units — UL (NEMA) 3, 3R, 3S, 4, 4X, 12, 13**

Lamp	Type	Voltage	Colour	Indicating Light ②	LED/Lamp Number
				Catalogue Number	
LED	Full Voltage	24V AC/DC	Red Green Amber	E34FB197LRP24 E34FB197LGP24 E34FB197LAP24	Bayonet Base
		120V AC	Red Green Amber	E34FB197LRP2A E34FB197LGP2A E34FB197LAP2A	
Incandescent	Full Voltage	24V AC/DC	Red Green Amber	E34FB24H2X E34FB24H3X E34FB24H9X	#757
	Resistor	120V AC/DC	Red Green Amber	E34RB120H2X E34RB120H3X E34RB120H9X	120MB
	Transformer	120V AC 50/60 Hz	Red Green Amber	E34TB120H2X E34TB120H3X E34TB120H9X	#755

② Anodized aluminum head — may not be suitable for some corrosive environments.

**Note:** Use NEMA 4X 10250T operators where exposed to ultraviolet light, see Pages 2-114 – 2-164.

Additional Light Units . . . . . **Page 2-169**  
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**E34 Series, Momentary Pushbutton Components**

**Pushbuttons**


**Table 2-269. Momentary Pushbutton Operators, Non-illuminated — UL (NEMA) 3, 3R, 4, 4X, 12, 13**

	Colour	Catalogue Number
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**Flush Button**

	Black	E34PB1
	Red	E34PB2
	Green	E34PB3
	Yellow	E34PB4
	White	E34PB5
	Blue	E34PB6
	Grey	E34PB7
	Orange	E34PB8

**Extended Button**

	Black	E34EB1
	Red	E34EB2
	Green	E34EB3
	Yellow	E34EB4
	White	E34EB5
	Blue	E34EB6
	Grey	E34EB7
	Orange	E34EB8


**Half Shrouded Button**

		Vertical	Horizontal
	Black	E34EVB1	E34EHB1
Red	E34EVB2	E34EHB2	
Green	E34EVB3	E34EHB3	
Yellow	E34EVB4	E34EHB4	
White	E34EVB5	E34EHB5	
Blue	E34EVB6	E34EHB6	
Grey	E34EVB7	E34EHB7	
Orange	E34EVB8	E34EHB8	

**Mushroom Button**

	Black	E34LB1
	Red	E34LB2
	Green	E34LB3
	Yellow	E34LB4
	Blue	E34LB6

**Anodized Aluminum Jumbo Mushroom Button ①**

	Black	E34JB1
	Red	E34JB2
	Red (Engraved EMER. STOP)	E34JB2N8
	Green	E34JB3
	Yellow	E34JB4

① Anodized aluminum head — may not be suitable for some corrosive environments.

**Note:** Use NEMA 4X 10250T operators where exposed to ultraviolet light, see **Pages 2-114 – 2-164.**

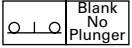
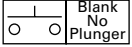
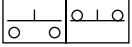
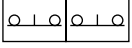
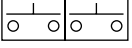
**Contact Blocks**

See **Page 2-181** for additional contact blocks, fingerproof shrouds and Transparent Amber coloured blocks.



**Contact Block**




**Table 2-270. Contact Blocks**

Symbol	Circuit	Catalogue Number
	NC	10250T51
	NO	10250T53
	NO-NC	10250T1
	2NC	10250T3
	2NO	10250T2

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 Dimensions ..... **Page 2-190**  
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**Illuminated Pushbuttons and Indicating Lights**

**Table 2-271. Operators without Lens**



Light Unit Type	Type	Voltage	Illuminated Pushbutton 	Indicating Light 	PresTest 	Lamp Number
			Catalogue Number	Catalogue Number	Catalogue Number	
LED (LEDs not included) ①	Full Voltage	—	<b>E34CB497L</b>	<b>E34FB197L</b>	<b>E34FPB297L</b>	Bayonet Base
	Transformer AC Only	24	<b>E34XB024L</b>	—	—	
		120	<b>E34XB120L</b>	<b>E34TB120L</b>	<b>E34TPB120L</b>	
		240	<b>E34XB240L</b>	<b>E34TB240L</b>	<b>E34TPB240L</b>	
		277	<b>E34XB277L</b>	<b>E34TB277L</b>	—	
		380	<b>E34XB380L</b>	<b>E34TB380L</b>	<b>E34TPB380L</b>	
480	<b>E34XB480L</b>	<b>E34TB480L</b>	<b>E34TPB480L</b>			
600	<b>E34XB600L</b>	<b>E34TB600L</b>	<b>E34TPB600L</b>			
Incandescent	Full Voltage AC/DC	6	<b>E34CB06</b>	<b>E34FB06</b>	<b>E34FPB06</b>	#755
		12	<b>E34CB12</b>	<b>E34FB12</b>	<b>E34FPB12</b>	#756
		24	<b>E34CB24</b>	<b>E34FB24</b>	<b>E34FPB24</b>	#757
		32	<b>E34CB32</b>	<b>E34FB32</b>	<b>E34FPB32</b>	#1828
		48	<b>E34CB48</b>	<b>E34FB48</b>	<b>E34FPB48</b>	#1835
	Resistor ② AC/DC	120	<b>E34SB120</b>	<b>E34RB120</b>	<b>E34RPB120</b>	120MB
		240	<b>E34SB240</b>	<b>E34RB240</b>	<b>E34RPB240</b>	120MB
	Transformer AC Only	24	<b>E34XB024</b>	—	—	#755
		120	<b>E34XB120</b>	<b>E34TB120</b>	<b>E34TPB120</b>	
		240	<b>E34XB240</b>	<b>E34TB240</b>	<b>E34TPB240</b>	
		277	<b>E34XB277</b>	<b>E34TB277</b>	—	
		380	<b>E34XB380</b>	<b>E34TB380</b>	<b>E34TPB380</b>	
	480	<b>E34XB480</b>	<b>E34TB480</b>	<b>E34TPB480</b>		
	600	<b>E34XB600</b>	<b>E34TB600</b>	<b>E34TPB600</b>		
	Neon AC/DC	120	—	<b>E34NB120</b>	—	NE51H-R-22
		240	—	<b>E34NB240</b>	—	NE51H-4-68

① These units do not include lamps. Order LED separately to match lens colour, see **Page 2-156** for LED Selection and **Pages 2-192 – 2-193** for Catalogue Numbering Structure.

② Resistor units are not available for use with LEDs, choose either transformer or full voltage LED style.



**Note:** Use NEMA 4X 10250T operators where exposed to ultraviolet light, see **Pages 2-114 – 2-164**.

**Table 2-272. Indicating Light Lens**

	Colour	Plastic	Glass ③
		Catalogue Number	Catalogue Number
 <b>Plastic</b>   <b>Glass</b>	Red	<b>E34H2</b>	<b>E34G2</b>
	Green	<b>E34H3</b>	<b>E34G3</b>
	Yellow	<b>E34H4</b>	<b>E34G4</b>
	White	<b>E34H5</b>	<b>E34G5</b>
	Blue	<b>E34H6</b>	<b>E34G6</b>
	Amber	<b>E34H9</b>	<b>E34G9</b>
	Clear	<b>E34H0</b>	<b>E34G0</b>


③ Glass lens has black anodized aluminum bezel.

**Table 2-274. PresTest Lens**

	Colour	Plastic	Glass ④
		Catalogue Number	Catalogue Number
 <b>Plastic</b>   <b>Glass</b>	Red	<b>E34V2</b>	<b>E34P2</b>
	Green	<b>E34V3</b>	<b>E34P3</b>
	Yellow	<b>E34V4</b>	<b>E34P4</b>
	White	<b>E34V5</b>	<b>E34P5</b>
	Blue	<b>E34V6</b>	<b>E34P6</b>
	Amber	<b>E34V9</b>	<b>E34P9</b>
	Clear	<b>E34V0</b>	<b>E34P0</b>

④ Glass lens has black anodized aluminum bezel.

**Table 2-273. Illuminated Pushbutton Lens**

	Colour	Catalogue Number
	Red	<b>E34V2</b>
	Green	<b>E34V3</b>
	Yellow	<b>E34V4</b>
	White	<b>E34V5</b>
	Blue	<b>E34V6</b>
	Amber	<b>E34V9</b>
	Clear	<b>E34V0</b>



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**E34 Series, Assembled Devices — Push-Pull Units**




**Push-Pull Units**

- Two- and Three-Position
- Non-illuminated

**Table 2-275. 2-Position Push-Pull Units Non-illuminated — UL (NEMA) 3, 3R, 4, 4X, 12, 13**

	Operator Position ①		Button Type/Colour ②	Push-Pull Catalogue Number	Contact Type	Mounting Location	
	Pull	Push				A	B
							




**Maintained Push, Maintained Pull**

	O	X	40 mm/Red	<u>E34GDBC2</u> -1X	1NO		
	X	O	40 mm Engraved EMERGENCY STOP/Red	<u>E34GDBC2N8</u> -1X			
				65 mm Alum. Engraved EMERGENCY STOP/Red	<u>E34GDBJ2N8</u> -1X	1NC	



① X = closed circuit, O = open circuit.

② To order different type or colour buttons, substitute the underlined characters with appropriate Suffix Code from the table below.  
 Example: E34GDBC6-1X.





**Table 2-276. 3-Position Push-Pull Units Non-illuminated — UL (NEMA) 3, 3R, 4, 4X, 12, 13**

	Operator Position ③			Button Type/Colour ④	Push-Pull Catalogue Number	Contact Type	Mounting Location	
	Pull	Intermediate	Push				A	B
								

**Maintained Push, Momentary Pull**

X X	O	O	40 mm/ Black	<u>E34GFBC1</u> -3X	1NC		
	X	O	40 mm/Red	<u>E34GFBC2</u> -3X			
				40 mm Engraved EMERGENCY STOP/Red	<u>E34GFBC2N8</u> -3X	1NC	



**Momentary Push, Momentary Pull**

X X	O	O	40 mm/Black	<u>E34GEB1</u> -3X	1NC		
	X	O	40 mm/Red	<u>E34GEB2</u> -3X	1NC		
O X	O	X	40 mm/Black	<u>E34GHBC1</u> -1X	1NO		
		O	40 mm/Red	<u>E34GHBC2</u> -1X	1NC		

③ X = closed circuit, O = open circuit.

④ To order different type or colour buttons, substitute the underlined characters with appropriate Suffix Code from the Button and Colour Selection Table below. Example: E34GDBC6-1X.

**Table 2-277. Button and Colour Selection Table**

Standard — 40 mm	Colour	Suffix Code	Catalogue Number	Jumbo Mushroom Head ⑤ (Anodized) Aluminum — 65 mm	Colour	Suffix Code	Catalogue Number
	Black Red Red (EMERG. STOP) Green Blue	C1 C2 C2N8 C3 C6	E34C1 E34C2 E34C2N8 E34C3 E34C6		Red Red (EMER. STOP)	J2 J2N8	E34J2 E34J2N8

⑤ Anodized aluminum may not be suitable for use on some corrosive applications.

**Note:** Use NEMA 4X 10250T operators where exposed to ultraviolet light, see **Pages 2-114 – 2-164.**

Accessories ..... **Pages 2-186 – 2-187**  
 Dimensions ..... **Page 2-190**  
 Enclosures ..... **Pages 2-184 – 2-185**  
 Legend Plates ..... **Page 2-183**

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**E34 Series, Assembled Devices — Illuminated Push-Pull Units**

**Illuminated Push-Pull Units**

- Two-Position Maintained
- Illuminated



*120V Resistor  
 Illuminated 2-Position  
 Push-Pull — Red  
 (Standard) Catalogue  
 Number E34GDB79M2*

**Table 2-278. 2-Position Illuminated Maintained Push, Maintained Pull — UL (NEMA) 3, 3R, 4, 4X, 12, 13**

Operator Position ①		Lamp	Type	Voltage	Red Standard Push-Pull ② Catalogue Number	Contact Type	Mounting Location		LED/Lamp Number
Maintained — Pull	Maintained — Push						A	B	
O X	X O	LED	Full Voltage	24V AC/DC	E34GDB97LRD24-1X	1NO			Bayonet Base
				120V AC/DC	E34GDB97LRD2A-1X				
			Transformer	24V AC	E34GDB89LRD06-1X	1NC			
				120V AC	E34GDB63LRD06-1X				
O X	X O	Incandescent	Full Voltage	24V AC/DC	E34GDB79M2-1X	1NO			#757
				Resistor	120V AC/DC				E34GDB80M2-1X
			Transformer	24V AC	E34GDB89M2-1X	1NC			
				120V AC	E34GDB63M2-1X				#755

① X = closed circuit, O = open circuit.

② To order different type or colour lens, substitute the underlined characters with appropriate Suffix Code from Lens and Colour Selection Table below.  
 Example: E34GDB79 M3-1X. For LEDs with different voltages see ordering example on Page 2-175.

**Table 2-279. Lens and Colour Selection Table**

Type	Colour	Incand. Suffix Code	LED Suffix Code	Catalogue Number
<b>Standard</b> 	Red	<b>M2</b>	<b>RD</b>	<b>E34M2</b>
	Red (EMER. STOP)	<b>M2N8</b>	<b>ED</b>	<b>E34M2N8</b>
	Green	<b>M3</b>	<b>GD</b>	<b>E34M3</b>
	Blue	<b>M6</b>	<b>LD</b>	<b>E34M6</b>
	Amber	<b>M9</b>	<b>AD</b>	<b>E34M9</b>
	White	<b>M5</b>	<b>WD</b>	<b>E34M5</b>
	Clear	<b>M0</b>	<b>CD</b>	<b>E34M0</b>

**Note:** Use NEMA 4X 10250T operators where exposed to ultraviolet light, see Pages 2-114 – 2-164.

Accessories . . . . . **Pages 2-186 – 2-187**  
 Additional Light Units . . . . . **Page 2-175**  
 Dimensions . . . . . **Page 2-190**  
 Enclosures . . . . . **Pages 2-184 – 2-185**  
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**E34 Series, Assembled Devices — Illuminated Push-Pull Units**

**Illuminated Push-Pull Units**  
**(Continued)**

- Three-Position Momentary
- Illuminated



*120V AC Transformer  
 Illuminated 3-Position  
 Push-Pull — Red  
 (Standard) Catalogue  
 Number E34GHB63M2*

**Table 2-280. 3-Position Illuminated Momentary Push, Momentary Pull — UL (NEMA) 3, 3R, 4, 4X, 12, 13**

Operator Position ①			Lamp	Type	Voltage	Red Standard Push-Pull ② Catalogue Number	Contact Type	Mounting Location		LED/Lamp Number				
Momentary Pull	Maintained Intermediate	Momentary Push						A	B					
			LED	Full Voltage	24V AC/DC	<u>E34GHB97LRD24-1X</u>	1NO 1NC			Bayonet Base				
O X	O O	X O			120V AC	<u>E34GHB97LRD2A-1X</u>								
					Transformer	24V AC					<u>E34GHB89LRD06-1X</u>			
						120V AC					<u>E34GHB63LRD06-1X</u>			
X X	O X	O O			Full Voltage	24V AC/DC	<u>E34GEB97LRD24-3X</u>	1NC 1NC				Bayonet Base		
						120V AC	<u>E34GEB97LRD2A-3X</u>							
					Transformer	24V AC	<u>E34GEB89LRD06-3X</u>							
						120V AC	<u>E34GEB63LRD06-3X</u>							
O X	O O	X O	Incandescent	Full Voltage	24V AC/DC	<u>E34GHB79M2-1X</u>	1NO 1NC			#757				
					Resistor	120V AC				<u>E34GHB80M2-1X</u>	120MB			
					Transformer	24V AC				<u>E34GHB89M2-1X</u>	#755			
						120V AC				<u>E34GHB63M2-1X</u>				
				X X	O X	O O		Full Voltage	24V AC/DC	<u>E34GEB79M2-3X</u>	1NC 1NC			#757
									Resistor	120V AC				<u>E34GEB80M2-3X</u>
								Transformer	24V AC	<u>E34GEB89M2-3X</u>				#755
									120V AC	<u>E34GEB63M2-3X</u>				

① X = closed circuit, O = open circuit.

② To order different type or colour lens, substitute the underlined characters with appropriate Suffix Code from Lens and Colour Selection Table on the bottom of Page 2-171. Example: E34GEB79M3-3X. For LEDs with different voltages see ordering example on Page 2-175.

**Note:** Use NEMA 4X 10250T operators where exposed to ultraviolet light, see Pages 2-114 – 2-164.

Accessories ..... Pages 2-186 – 2-187  
 Additional Light Units .... Page 2-175  
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**E34 Series, Assembled Devices — Illuminated Push-Pull Units and Potentiometers**

**Illuminated Push-Pull Units (Continued)**

- Three-Position — Maintained Push, Momentary Pull
- Illuminated



*120V Resistor Illuminated 3-Position Push-Pull — Red (Standard) Catalogue Number E34GFB80M2*

**Table 2-281. 3-Position Illuminated Maintained Push, Momentary Pull — UL (NEMA) 3, 3R, 4, 4X, 12, 13**

Operator Position ①			Lamp	Type	Voltage	Red Standard Push-Pull ② Catalogue Number	Contact Type	Mounting Location		LED/Lamp Number	
Momentary Pull	Maintained Intermediate	Maintained Push						A	B		
			LED	Full Voltage	24V AC/DC	<u>E34GFB97LRD24-3X</u>	1NC			Bayonet Base	
X	O	O			120V AC	<u>E34GFB97LRD2A-3X</u>					
X	X	O			Trans-former	24V AC	<u>E34GFB89LRD06-3X</u>	1NC			
						120V AC	<u>E34GFB63LRD06-3X</u>				
X X	O X	O O	Incan-descent	Full Voltage	24V AC/DC	<u>E34GFB79M2-3X</u>	1NC			#757	
					120V AC	<u>E34GFB80M2-3X</u>				120MB	
					24V AC	<u>E34GFB89M2-3X</u>	1NC			#755	
						120V AC					<u>E34GFB63M2-3X</u>

① X = closed circuit, O = open circuit.

② To order different type or colour lens, substitute the underlined characters with appropriate Suffix Code from table on the bottom of Page 2-171. Example: E34GFB79M3-3X. For LEDs with different voltages see ordering example on Page 2-175.

**Potentiometers**

**Table 2-282. Potentiometer with Knob and Standard Dial Plate — Linear Type ±10% — UL (NEMA) 3, 3R, 4, 4X, 12, 13**

Vertical or Horizontal One-Hole Mounting	Potentiometer Ohms	2 Watt (60V Max.) Single Potentiometer with Standard Aluminum Dial Plate ③④	Dimensions in Inches (mm)
		Catalogue Number	
	1000	<u>E34PDB1F1</u>	<p>Large Dial Plate            1.88 (47.8) x 1.09 (27.7) x 1.31 (33.3)            Std. Dial Plate            0.94 (23.9) x 0.94 (23.9) x 0.75 (19.1)            Potentiometer</p>
	2500	<u>E34PDB1F2</u>	
	5000	<u>E34PDB1F5</u>	
	10000	<u>E34PDB1F10</u>	
	25000	<u>E34PDB1F25</u>	
	50000	<u>E34PDB1F50</u>	
	Operator Only ⑤	<u>E34PDB1A0</u>	
	Alternative – Black Plastic Large Legend with Standard Markings	<u>E34LP99</u>	

③ Large dial plate with space for legend is available at no charge. To order, add Suffix 36 to Catalogue Number. Example: E34PDB1F136. To order separately, see footnote ④ below.

④ Large dial plate has space at top for 15 letters. 3/32 inch high. For custom stamped legend plates, order legend plate as separate item 10250TR30 and specify stamping.

⑤ For use with commercially purchased potentiometers having shaft dimensions per dimension drawing on Page 2-160.

**Note:** Use NEMA 4X 10250T operators where exposed to ultraviolet light, see Pages 2-114 – 2-164.

Accessories . . . . . **Pages 2-186 – 2-187**  
 Additional Light Units . . . . . **Page 2-175**  
 Dimensions . . . . . **Page 2-190**  
 Enclosures . . . . . **Pages 2-184 – 2-185**  
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**E34 Series, Push-Pull Components**



**2-Position Maintained Push-Pull without Button on Lens**  
**Catalogue Number E34GDB**

**Push-Pull Operators**

An illuminated Push-Pull pushbutton unit, arranged for one-hole mounting, can replace two pushbuttons and a pilot light or the non-illuminated form can replace two pushbuttons. These units are available in three basic types:

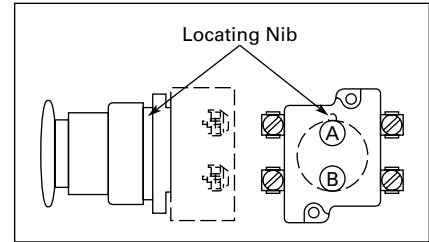
- **Maintained** — (Two-Position). Maintains in the pulled or pushed position until manually actuated to the opposite mode.

- **Momentary** — (Three-Position). Spring returns to an intermediate position when pulled or pushed and released.
- **Momentary Pull, Maintained Push** — (Three-Position). Spring returns to intermediate position when pulled. Maintains in pushed position until manually returned to intermediate (ready to reset) position. Maintained stop holds circuit open and will prevent other series connected operators from starting the system.

The Operators, Buttons, Contact Blocks, etc., are offered as building block components that can be intermixed to satisfy many requirements. This minimizes the need for a varied and costly inventory.

**Application Guide**

To assist in the selection of contact blocks, the sketch to the right shows pictorially by symbols **A** and **B** locations of contact blocks and adapter to the operator. The chart below shows the effect of the push and pull operations on either NO or NC contacts. (X = contact closed, O = contact open)



**Figure 2-122. Contact Circuit Locations**

**Table 2-283. Push-Pull Operator Components**

Type of Operator	Catalogue Number	Contact Block Max. of 2 Blocks, 4 Circuits ①	Operator Position and Circuit Arrangement								
			Out – Pull		Intermediate		In – Push				
			Contact Block Mounting Location								
						A	B	A	B	A	B
<b>2-Position Operator without Lens</b>											
Maintained Push-Pull	E34GDB	1NO	O	or	O	No Intermediate Position		X	or	X	
		1NC	X		X			O		O	
		2NO	O		O			X		X	
		2NC	X		X			O		O	
<b>3-Position Operator without Lens</b>											
Momentary Push-Pull	E34GEB ①	1NO	O	or	O	O	or	O	X	or	O
		1NC	X		X	O		X	O	O	O
Maintained Push-Momentary Pull	E34GFB ①	2NO	O		O	O		X		O	
		2NC	X		X	O		X		O	
Momentary Push-Pull	E34GHB ①	1NO	O	or	O	O	or	O	X	or	X
		1NC	X		X	O		O	O	O	O
		2NO	O		O	O		X		X	
		2NC	X		X	O		O		O	

① Special function contact blocks shown on **Page 2-181** CANNOT be used with 3-position push-pull operators E34GEB, E34GFB or E34GHB.

**Note:** Use NEMA 4X 10250T operators where exposed to ultraviolet light, see **Pages 2-114 – 2-164**.

**Note:** See Typical Applications on **Page 2-128**.

Button or Lens ..... **Page 2-175**  
 Contact Blocks ..... **Page 2-181**  
 Dimensions ..... **Page 2-190**  
 Enclosures ..... **Pages 2-184 – 2-185**  
 Legend Plates ..... **Page 2-183**

**Push-Pull Operators (Continued)**



**Push-Pull Light Units, Lenses and Buttons**

**Table 2-284. Light Units for Illuminated Push-Pull Devices**

Light Unit Type	Type	Voltage	Catalogue Number	LED/Lamp Number
LED (LEDs not included) ①	Full Voltage	—	<b>10250T97L</b>	Bayonet Base
	Transformer AC Only 50/60 Hz	24	<b>10250T89L</b>	
		120	<b>10250T63L</b>	
		208	<b>10250T64L</b>	
		240	<b>10250T65L</b>	
		277	<b>10250T82L</b>	
		380	<b>10250T66L</b>	
		480	<b>10250T67L</b>	
		600	<b>10250T68L</b>	
	Incandescent	Full Voltage AC or DC	6	<b>10250T69</b>
12			<b>10250T70</b>	#756
24/28			<b>10250T79</b>	#757
32			<b>10250T83</b>	#1828
Resistor AC or DC		120	<b>10250T80</b>	120MB
		240	<b>10250T81</b>	
Transformer AC Only 50/60 Hz		24	<b>10250T89</b>	#755
		120	<b>10250T63</b>	
		208	<b>10250T64</b>	
		240	<b>10250T65</b>	
		277	<b>10250T82</b>	
		380	<b>10250T66</b>	
480		<b>10250T67</b>		
600	<b>10250T68</b>			

① These units do not include lamps. Order LED separately to match lens colour from chart at right.


**Table 2-285. Buttons for Non-illuminated Push-Pull Devices**

	Colour	Incand. Suffix Code	Catalogue Number
	Black	<b>C1</b>	<b>E34C1</b>
	Red	<b>C2</b>	<b>E34C2</b>
	Red (EMERG. STOP)	<b>C2N8</b>	<b>E34C2N8</b>
	Green	<b>C3</b>	<b>E34C3</b>
	Blue	<b>C6</b>	<b>E34C6</b>
	Jumbo — Red ②	<b>J2</b>	<b>E34J2</b>
	Jumbo — Red (EMERGENCY STOP)	<b>J2N8</b>	<b>E34J2N8</b>

② Anodized aluminum may not be suitable for use on some corrosive applications.

**Note:** Use NEMA 4X 10250T operators where exposed to ultraviolet light, see **Pages 2-114 – 2-164**.

**Table 2-286. Alternate Lenses for Illuminated Push-Pull Devices**

	Colour	Incand. Suffix Code	LED Suffix Code ③	Catalogue Number
	Red	<b>M2</b>	<b>RD</b>	<b>E34M2</b>
	Red (EMERG. STOP)	<b>M2N8</b>	<b>ED</b>	<b>E34M2N8</b>
	Green	<b>M3</b>	<b>GD</b>	<b>E34M3</b>
	Blue	<b>M6</b>	<b>LD</b>	<b>E34M6</b>
	Amber	<b>M9</b>	<b>AD</b>	<b>E34M9</b>
	White	<b>M5</b>	<b>WD</b>	<b>E34M5</b>
	Clear	<b>M0</b>	—	<b>E34M0</b>

③ Suffix Codes should only be used for assembling composite Catalogue Numbers. To order lens, order by Catalogue Number.

**Table 2-287. LED Selection Table**

Voltage	Colour	Catalogue Number
6-12V AC/DC	Red	<b>E22LED612RN</b>
	Orange	<b>E22LED612ON</b>
	Yellow	<b>E22LED612YN</b>
	Green	<b>E22LED612GN</b>
	Blue	<b>E22LED612BN</b>
24V AC/DC	White	<b>E22LED612WN</b>
	Red	<b>E22LED024RN</b>
	Orange	<b>E22LED024ON</b>
	Yellow	<b>E22LED024YN</b>
	Green	<b>E22LED024GN</b>
48V AC/DC	Blue	<b>E22LED024BN</b>
	White	<b>E22LED024WN</b>
	Red	<b>E22LED048RN</b>
	Orange	<b>E22LED048ON</b>
	Yellow	<b>E22LED048YN</b>
60V AC/DC	Green	<b>E22LED048GN</b>
	Blue	<b>E22LED048BN</b>
	White	<b>E22LED048WN</b>
	Red	<b>E22LED060RN</b>
	Orange	<b>E22LED060ON</b>
120V AC/DC	Yellow	<b>E22LED060YN</b>
	Green	<b>E22LED060GN</b>
	Blue	<b>E22LED060BN</b>
	White	<b>E22LED060WN</b>
	Red	<b>E22LED120RN</b>
	Orange	<b>E22LED120ON</b>
	Yellow	<b>E22LED120YN</b>
	Green	<b>E22LED120GN</b>
	Blue	<b>E22LED120BN</b>
	White	<b>E22LED120WN</b>

**Note:** For a complete listing of all LEDs available, see **Page 2-164**.

**Ordering example with one composite number:**

Non-illuminated **E34GDB + E34C2 + 10250T1 = E34GDBC2-1X**

Incandescent **E34GDB + 10250T79 + E34M2 + 10250T1 = E34GDB79M2-1X**

LED **E34GDB + 10250T97L + E34M2 + Voltage Code + 10250T1 = E34GDB97LRD24-1X**

06 — 6V AC/DC  
 12 — 12V AC/DC  
 24 — 24V AC/DC  
 48 — 48V AC/DC  
 60 — 60V AC/DC  
 2A — 120V AC  
 2D — 120V DC

Contact Blocks..... **Page 2-181**  
 Dimensions..... **Page 2-190**  
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 Replacement  
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E34 Series, Assembled Devices — Selector Switch Units

Selector Switch Units

- Two-, Three- and Four-Position Maintained
- Non-illuminated and Illuminated



2-Position Maintained Switch



4-Position Maintained Switch

Table 2-288. 2-Position Selector Switch — UL (NEMA) 3, 3R, 4, 4X, 12, 13

Operator Position ①		Operator Action ②	Non-illuminated		Illuminated — 120V Transformer		Contact Type	Mounting Location		Cam Code
			Black Knob ③	Black Lever ③	Red Knob ③	Red Lever ③		A	B	
			Catalogue Number	Catalogue Number	Catalogue Number	Catalogue Number				
X O	O X		E34VFBK1-1X	E34VFB1-1X	E34VFB120ER-1X	E34VFB120FR-1X	1NC 1NO			1

① X = closed circuit, O = open circuit.

② M = Maintained.

③ To order different type or colour selector switch, substitute the underlined character with appropriate Suffix Code from the Colour Selection table.  
Example: E34VFBK2-X1.

Table 2-289. 3-Position Selector Switch — UL (NEMA) 3, 3R, 4, 4X, 12, 13

Operator Position ④			Operator Action ⑤	Non-illuminated		Illuminated — 120V Transformer		Contact Type	Mounting Location		Cam Code
				Black Knob ⑥	Black Lever ⑥	Red Knob ⑥	Red Lever ⑥		A	B	
				Catalogue Number	Catalogue Number	Catalogue Number	Catalogue Number				
X O	O O	O X	E34VHBK1-2X	E34VHBL1-2X	E34VHB120TER-2X	E34VHB120TFR-2X	1NO 1NO			3	
X O O	O X O	O O X	E34VHBK1-23X	E34VHBL1-23X	E34VHB120TER-23X	E34VHB120TFR-23X	1NO 2NC (Series) 1NO			3	

④ X = closed circuit, O = open circuit.

⑤ M = Maintained.

⑥ To order different type or colour selector switch, substitute the underlined character with appropriate Suffix Code from the Colour Selection table.  
Example: E34VFBK2-X1.

Table 2-290. 4-Position Selector Switch — UL (NEMA) 3, 3R, 4, 4X, 12, 13

Operator Position ⑦				Operator Action ⑧	Non-illuminated		Illuminated — 120V Transformer		Contact Type	Mounting Location		Cam Code
					Black Knob ⑨	Black Lever ⑨	Red Knob ⑨	Red Lever ⑨		A	B	
					Catalogue Number	Catalogue Number	Catalogue Number	Catalogue Number				
X O O O	O X O O	O O X O	O O O X		E34VTBK1-23X	E34VTBL1-23X	E34VRB120TER-23X	E34VRB120TFR-23X	1NC 1NO 1NO 1NO 1NC			7

⑦ X = closed circuit, O = open circuit.

⑧ M = Maintained.

⑨ To order different type or colour selector switch, substitute the underlined character with appropriate Suffix Code from the Colour Selection table.  
Example: E34VFBK2-X1.

Table 2-291. Colour Selection, Non-illuminated

Colour	Code Letter
Black	1
Red	2
Green	3
Yellow	4
White	5
Blue	6
Grey	7
Orange	8

Note: For Light Unit Voltage Suffix and Knobs, Levers tables, see Page 2-180.

Note: Use NEMA 4X 10250T operators where exposed to ultraviolet light, see Pages 2-114 – 2-164.

Accessories ..... Pages 2-186 – 2-187  
 Additional Circuit Arrangements ..... Pages 2-177 – 2-178  
 Dimensions ..... Page 2-190  
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E34 Series

**Selector Switch Selection**

**Cam and Contact Block Selection**

Selector switches in their varied forms (2-position, 3-position and 4-position) are a big factor contributing to the great flexibility of control that a well rounded line of “pushbuttons” can achieve. Because of their flexibility, they tend to cause difficulty with product selection and application. The following systematic approach should simplify that task.

Cam and contact block selection is better understood if you:

- Work with each incoming and outgoing wire/circuit separately.
- Recognize the terms NO and NC only identify the type of contact by its mode before mounting to the operator. The “X-O” chart (Page 2-178) shows how that contact will act after assembly to the operator with the selected cam shape. X = closed circuit, O = open circuit.
- Up to six NO or NC contacts may be mounted behind each plunger location for a total of twelve contacts. Single circuit contact blocks have only one plunger with the other side of the block “open.” Therefore, single circuit contact blocks transmit motion to blocks behind them only for the position containing the circuit.
- Each cam has two separate lobes, each of which operates one of the two contact block plungers independently of each other. Those are identified as position A (locating nib side) and position B (opposite of locating nib). The position designations give direction in selecting and mounting of the contact blocks (see Illustration below).

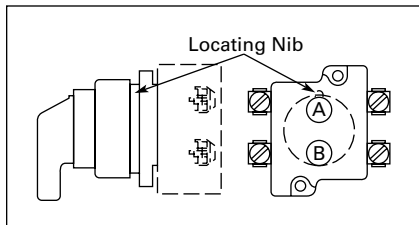


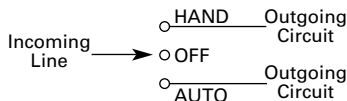
Figure 2-123. Contact Circuit Locations

**Systematic Approach**

Application: **HAND-OFF-AUTO** Selector Switch. In this circuit, one incoming line is distributed to two other outgoing circuits by the switch. The two circuits can be looked at individually.

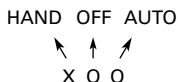
**Step 1: Elementary Diagram.**

Construct on paper, or in your mind, a simple elementary diagram of the switching scheme as follows:



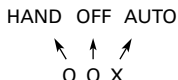
**Step 2: “X-O” Pattern.**

From the elementary diagram, you can construct an “X-O” diagram which describes when the contacts are to be closed (X) or open (O) in the various positions of the switch. The “X-O” for the **HAND** circuit looks like this:



In this circuit, you want a contact closed on the left (HAND) but open in the centre and right.

For the **AUTO** circuit, the “X-O” diagram would look like this:



Putting them together, the complete “X-O” diagram is:



Once the “X-O” diagram has been generated, the next step is to select the cam and contact block, or blocks, needed to perform the desired “X-O” functions. The selection table on the following page lists the various types (shapes) of cams by number to choose from and the type of contact and position to achieve the function outlined in your “X-O” diagram.

**Step 3: Cam Selection.**

The cam you select determines the operation of all contact blocks mounted to the operator. It is selected on the basis that it provides the simplest circuitry for the desired “X-O” diagram. The selection tables of the following page show all the “X-O” combinations. For the purpose of this example, the applicable portion of those charts is shown in **Table 2-292**.

Table 2-292. Example Selection Table

No.	“X-O” Pattern	Cam Code #2		Cam Code #3	
		Top A	Bottom B	Top A	Bottom B
1	X O O	NO	NC	NO	
4	O O X		NO		NO

① Wired in series.

Now to make the cam selection, make a simple worksheet such as:

		Cam 2	Cam 3
X O O	(A)NO – (B)NC	(A)NO	(B)NO
O O X	(B)NO		

It becomes immediately obvious that cam 3 is the better choice for two reasons, (1) the series combination can be avoided making it simpler to wire, (2) only two contacts are required, which is less expensive than the three contacts required by cam 2.

**Step 4: Contact Block Selection.**

Having selected the cam, contact block selection is simply a matter of gathering the A position and B position circuits into pairs which make up the most convenient contact block arrangement. If there is an imbalance in the number of circuits under A or B, then single circuit blocks must be selected for these leftover circuits.

Back to the worksheet, having selected cam 3 do this:



**Step 5: Selector Switch Operator.**

Lastly, you have to choose from the many types of operators — knob and lever in various colours or keyed. Also what combinations of maintained and spring return functions are required. Selection of these operators can be found on **Page 2-179**. For the above example you may want a 3-position maintained black knob, cam 3 — Catalogue Number E34VHBK1.

**The Complete Switch:** E34VHBK1 with one 10250T2 or, for one composite catalogue number, E34VHBK1-Y1 found on **Page 2-176**.

E34 Series, Selector Switch Selection

Selector Switch Selection  
(Continued)

Table 2-293. 2-Position Selector Switch Contact Block Selection

No.	Desired Circuit and Operator Position	Contact Blocks Required to Accomplish Circuit Function	
		Top Plunger A	Bottom Plunger B
1	X O	NC	NC
2	O X	NO	NO

Diagrams

Circuits shown illustrate connections to obtain a selector switch circuit combination and are shown with their appropriate line diagrams. Field wiring of jumper connections required as shown.

X = Closed Circuit  
O = Open Circuit

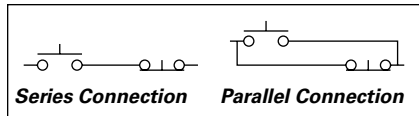


Figure 2-124. Wiring of Jumper Connections

Note: 4-Position Selector Switches limited to 4 contact blocks.

Contact Blocks

For selection and number of available contact blocks per operator, see Page 2-181.

Table 2-294. 3-Position Switch — Cam and Contact Block Selection

No.	Desired Circuit and Operator Position	Contact Blocks Required to Accomplish Circuit Function (Jumpers must be installed where indicated)			
		Operator with Cam Code #2		Operator with Cam Code #3	
		Mounting Location		Mounting Location	
		Top Plunger A	Bottom Plunger B	Top Plunger A	Bottom Plunger B
1	X O O	NO	NC	NO	
2	X X O		NC		NC
3	X O X	NO		NO	NO
4	O O X		NO		NO
5	O X X	NC	NO	NC	
6	O X O	NC		NC	NC

Table 2-295. 4-Position Switch — Contact Block Selection

No.	Desired Circuit and Operator Position	Contact Blocks Required to Accomplish Circuit Function		Combination No.	Desired Circuit and Operator Position	Contact Blocks Required to Accomplish Circuit Function	
		Mounting Location				Mounting Location	
		Top Plunger A	Bottom Plunger B			Top Plunger A	Bottom Plunger B
1	X O O O	NC		10	X O X O	NC	NO
2	O X O O		NO			NO	NO
3	O O X O	NO		11	X X X O	NC	NO
4	O O O X		NC			NO	NO
5	X O O X	NC	NC	12	O X X X	NO	NC
6	O X X O	NO	NO			NO	NO
7	O O X X	NO	NC	13	X O X X	NO	NC
8	X X O O	NC	NO			NO	NC
9	O X O X		NO	14	X X O X	NC	NO

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E34 Series, Selector Switch Components



2-Position Maintained Black Knob Selector Switch — Cam 1  
Catalogue Number E34VFBK1



3-Position Maintained Keyed Selector Switch  
Catalogue Number E34KGHB1

Selector Switch Operators

Table 2-296. Operators with Knob Assembled — UL (NEMA)  
3, 3R, 4, 4X, 12, 13

Positions	Operator Action ①	Black Knob Selector Switch — Vertical Mounting ③	
		Cam Code ②	Catalogue Number ④
2-Position — 60° Throw		1	E34VFBK1
		1	E34VEBK1
3-Position — 60° Throw		2 3	E34VGBK1 E34VHBK1
		2 3	E34VJBK1 E34VKBK1
		2 3	E34VLBK1 E34VMBK1
		2 3	E34VNBK1 E34VPBK1
		7	E34VTBK1

- ① M = Maintained. S = Spring return in direction of arrow (→).
- ② For selection of the proper cam and contact block to obtain the proper circuit sequence, see selection instructions and table on Pages 2-177 – 2-178.
- ③ Field convertible to Horizontal Mounting.
- ④ For other colours of either the knob or lever, replace the underlined characters of the Catalogue Number with the appropriate Suffix Code from Alternate Knob and Lever Table below. Example: E34VFBL2.

Note: Use NEMA 4X 10250T operators where exposed to ultraviolet light, see Pages 2-114 – 2-164.

Table 2-297. Key Operators with Cam and Cap — UL (NEMA)  
3, 3R, 4, 4X, 12, 13

Positions	Operator Action ⑤	Cam Code ⑥	Key Removal Positions ⑦	Vertical Mounting	Horiz. Mounting
				Catalogue Number	Catalogue Number
2-Position — 60° Throw		1	1, 2, 3	E34KFB_	E34KFHB_
		1	2	E34KEB_	E34KEHB_
3-Position — 60° Throw		2 3	1 – 7	E34KGB_ E34KHB_	E34KGHB_ E34KHGB_
		2 3	1, 4, 5	E34KJB_ E34KKB_	E34KJHB_ E34KKHB_
		2 3	4	E34KLB_ E34KMB_	E34KLHB_ E34KMHB_
		2 3	2, 4, 6	E34KNB_ E34KPB_	E34KNHB_ E34KPHB_
		7	7	E34KTB_	E34KTHB_

- ⑤ M = Maintained. S = Spring return in direction of arrow (→).
- ⑥ For selection of the proper cam and contact block to obtain the proper circuit sequence, see selection instructions and table on Pages 2-177 – 2-178.
- ⑦ Choose key removal position required for application from Table 2-298. Add key removal Code No. to listed Catalogue Number. Example: E34KFB2.

Table 2-298. Key Removal Positions

Code Suffix	Key Removal Positions	Code Suffix	Key Removal Positions
1	Right Only	5	Right & Centre
2	Left Only	6	Left & Centre
3	Right & Left	7	All Positions
4	Centre Only		

Note: Key removal in “spring return from” positions not recommended.

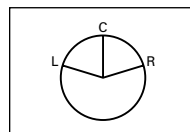


Figure 2-125. Key Removal Positions

Dissimilar Locks and Keys

Listed operators have identical locks and keys (Key Code H661), Catalogue Number 10250ED824. For dissimilar lock and key combinations, see Page 2-135.

Table 2-299. Alternate Knobs and Levers for Operators Above

Colour	Knob		Lever		Lever Designed for Added Ingress Protection ⑧	
	Suffix Code	Catalogue Number	Suffix Code	Catalogue Number	Suffix Code	Catalogue Number
Black	K1	E34K1	L1	E34L1	A1	E34A1
Red	K2	E34K2	L2	E34L2	A2	E34A2
Green	K3	E34K3	L3	E34L3	A3	E34A3
Yellow	K4	E34K4	L4	E34L4	A4	E34A4
White	K5	E34K5	L5	E34L5	A5	E34A5
Blue	K6	E34K6	L6	E34L6	A6	E34A6
Grey	K7	E34K7	L7	E34L7	A7	E34A7
Orange	K8	E34K8	L8	E34L8	A8	E34A8

⑧ For use on maintained operators only.

Accessories ..... Page 2-186 – 2-187  
Dimensions ..... Page 2-190  
Legend Plates ..... Page 2-183

E34 Series, Selector Switch Components



2-Position Maintained  
120V AC Transformer  
Selector Switch, Cam 1  
Catalogue Number E34VFB120

Illuminated Selector Switch Operators

Table 2-300. Operator without Knob or Lever

Positions	Operator Action	Transformer Type — 50/60 Hz		Full Voltage Type — AC or DC <sup>③</sup>	
		6 Volt #755 Lamp		Lamps — #755, #757, #1835, 120MB <sup>④</sup>	
		Catalogue Number <sup>① ⑤</sup>		Catalogue Number <sup>⑤</sup>	
2-Position — 60° Throw		Cam Code 1 <sup>②</sup>		Cam Code 1 <sup>②</sup>	
		E34VFB_		E34SFB_	
3-Position — 60° Throw		Cam Code 2 <sup>②</sup>	Cam Code 3 <sup>②</sup>	Cam Code 2 <sup>②</sup>	Cam Code 3 <sup>②</sup>
		E34VGB_	E34VHB_	E34SGB_	E34SHB_
		E34VNB_ <sup>⑥</sup>	E34VPB_ <sup>⑥</sup>	E34SNB_ <sup>⑦</sup>	E34SPB_ <sup>⑦</sup>
		E34VJB_ <sup>⑥</sup>	E34VKB_ <sup>⑥</sup>	E34SJB_ <sup>⑦</sup>	E34SKB_ <sup>⑦</sup>
4-Position — 40° Throw		E34VLB_	E34VMB_	E34SLB_	E34SMB_
		E34VRB_	—	E34SRB_	—

- ① Operator includes lens gasket and lens attachment screws.
- ② For selection of the proper cam and contact block required to obtain a specific circuit sequence, see selection table on Pages 2-177 – 2-178.
- ③ Full voltage light units can be used at other than listed voltages by changing lamp. Replacement lamps are listed in Page 2-156.
- ④ 120MB lamps are used on both 120V and 240V operators.
- ⑤ Add Code Suffix for Light Unit Voltage to listed Catalogue Number from Light Unit Voltage Suffix Table at bottom of page.  
Example: For 24V transformer type light unit, order E34VFB024.
- ⑥ 120 and 240V transformer only.
- ⑦ 120 full voltage only.

Table 2-301. Light Unit Voltage Suffix — Add to operator Catalogue Number listed in table above.

Type of Light Unit			
Transformer Type 50/60 Hz		Full Voltage Type AC or DC <sup>⑧</sup>	
Voltage	Suffix Code	Voltage	Suffix Code
24	024	6	06
120	120	12	12
208	208	24	24
240	240	48	48
380	380	120	120
480	480	240 <sup>⑨</sup>	240
600	600		

- ⑧ Full voltage light units can be used at other than listed voltages by changing lamp. Replacement lamps are listed in Page 2-156.
- ⑨ Resistor type. May generate excess heat if used in high density.

Table 2-302. Knobs, Levers

	Colour <sup>⑩</sup>	Knob	Lever
		Catalogue Number and Code Number	
	Red	10250TER	10250TFR
	Green	10250TEG	10250TFG
	Yellow	10250TEA	10250TFA
	Blue	10250TEL	10250TFL
	Clear	10250TEC	10250TFC
	White	10250TEW	10250TFW
	Amber	10250TEM	10250TFM

⑩ Amber, clear and white lenses have a black arrow (pointer). Red, green and blue lenses have a white arrow (pointer).

Note: Use NEMA 4X 10250T operators where exposed to ultraviolet light, see Pages 2-114 – 2-164.

Contact Blocks ..... Page 2-181  
 Dimensions ..... Page 2-190  
 Enclosures ..... Pages 2-184 – 2-185  
 Legend Plates ..... Page 2-183



**Contact Blocks**

**Standard Contact Blocks**

- UL A600/P600 rated
- Colour-coded plungers – red/green for NC/NO circuits
- Silver contact tips with “reliability nibs”
- Black (opaque) or amber (translucent) housings
- Pressure plate or spade terminals
- Fingerproof shrouds (for pressure terminals only)

**Logic Level Contact Blocks**

- UL A600/P600 rated
- Black plungers
- Inert palladium knife-blade contacts
- Black (opaque) housings
- Pressure plate or spade terminals
- Fingerproof shrouds not available

**Special Function Contact Blocks**

- UL A600/P600 rated
- Black plungers
- Silver contact tips with “reliability nibs”
- Black (opaque) housings
- Pressure plate terminals only
- Fingerproof shrouds not available

**Special Purpose Contact Block**

- Maximum 300V rated
- Black plungers
- Silver contact tips with “reliability nibs”
- Black (opaque) housings
- Pressure plate terminals only
- Fingerproof shrouds not available

**Reliability Nibs**

Reliability nibs are the hallmark of Eaton’s Cutler-Hammer contact blocks. A pointed silver nib on the contact tip

ensures reliable switching from logic level (5V) up to 600V applications. Therefore standard contact blocks can be used for most logic level applications where the contacts are not exposed to any harsh environmental conditions.

**Palladium Contacts**

Palladium, which is more inert than gold, is well suited for voltages and currents approaching zero and is recommended for applications where environmental conditions are a factor.

**Maximum Contact Block Mounting per Operator Type**

Operator	Max. Stack	Operator	Max. Stack
Pushbuttons	6	2- or 3-Position Selector Switches	6
Push-Pull Operators	2	4-Position Selector Switches	4
Roto-Push Operators	4	Joysticks	4

**Table 2-303. Contact Blocks**

Symbol	Circuit	Description/Notes ①	Standard		Logic Level	
			Pressure Terminals	Spade Terminals ②	Pressure Terminals	Spade Terminals ②
			Catalogue Number	Catalogue Number	Catalogue Number	Catalogue Number
	1NC	Stack up to 6 blocks (6 circuits) unless otherwise noted.	10250T51	10250T59	10250T51E	10250T59E
	1NO	Stack up to 6 blocks (6 circuits) unless otherwise noted.	10250T53	10250T60	10250T53E	10250T60E
	NO-NC	Stack up to 6 blocks (12 circuits) unless otherwise noted.	10250T1	10250T40	10250T1E	10250T40E
	2NC	Stack up to 6 blocks (12 circuits) unless otherwise noted.	10250T3	10250T42	10250T3E	10250T42E
	2NO	Stack up to 6 blocks (12 circuits) unless otherwise noted.	10250T2	10250T41	10250T2E	10250T41E

**Special Function Blocks ③**

	LONC	Late opening NC. Stack up to 6 blocks (6 circuits) unless otherwise noted.	10250T71 ③	—	10250T71E ③	—
	ECNO-NC	Early closing NO and standard NC. Stack up to 6 blocks unless otherwise noted.	10250T47 ③ ④	—	10250T47E ③	—
	ECNO-NO	Early closing NO and standard NO. Stack up to 4 blocks unless otherwise noted.	10250T57 ③ ④	—	10250T57E ③	—
	2LONC	Two late opening NC contacts. Stack up to 6 blocks unless otherwise noted.	10250T45 ③	—	10250T45E ③	—
	LONC-ECNO	Overlapping contacts. Stack up to 4 blocks unless otherwise noted.	10250T55 ③ ④	—	10250T55E ③	—

**Special Purpose Blocks ⑤**

	2NO-2NC	Four circuits in single block depth. Rated 300V max. Stack up to 4 blocks unless otherwise noted.	10250T44 ⑤	—		
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① All 10250T contact blocks shown are suitable for use on standard 10250T and E34 operators. These contact blocks are not suitable for Class I Division 2 type 10250T or E34 devices.

② Contact blocks with spade terminals are limited to a maximum of one contact block per operator and minimum spacing between devices is 2.5” (63.5 mm). Not suitable for use in 10250T or E34 enclosures. Also available in amber housing. Not available with fingerproof shrouds.

③ Special function contact blocks are not suitable for use with roto-push operators, 3-position push-pull operators, or 4-position selector switches.


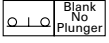

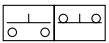
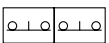
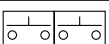
④ ECNO contact blocks are not suitable for use with 2-position joysticks or when operators are used with padlock attachments.

⑤ Special purpose 10250T44 contact blocks are not suitable on selector switches or roto-push operators. Okay to use with 3-position push-pull operators only on low voltage (30V or less) circuits.

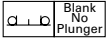
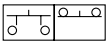
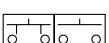
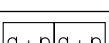
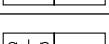
**E34 Series, Components — Contact Blocks**

**Contact Blocks (Continued)**

**Table 2-304. Contact Blocks with Fingerproof Shrouds**

Symbol	Circuit	Description/ Notes ①	 10250T1CP	Standard	Logic Level
				Pressure Terminals ②	Pressure Terminals ②
				Catalogue Number	Catalogue Number
 Blank No Plunger	1NC	Stack up to 6 blocks (6 circuits) unless otherwise noted.		10250T51P	10250T51EP
 Blank No Plunger	1NO	Stack up to 6 blocks (6 circuits) unless otherwise noted.		10250T53P	10250T53EP
	NO-NC	Stack up to 6 blocks (12 circuits) unless otherwise noted.		10250T1P	10250T1EP
	2NC	Stack up to 6 blocks (12 circuits) unless otherwise noted.		10250T3P	10250T3EP
	2NO	Stack up to 6 blocks (12 circuits) unless otherwise noted.		10250T2P	10250T2EP

**Special Function Blocks ④**

 Blank No Plunger	LONC	Late opening NC. Stack up to 6 blocks (6 circuits) unless otherwise noted.		10250T71P ④	10250T71EP ④
	ECNO-NC	Early closing NO and standard NC. Stack up to 6 blocks unless otherwise noted.		10250T47P ④ ⑤	10250T47EP ④
	ECNO-NO	Early closing NO and standard NO. Stack up to 4 blocks unless otherwise noted.		10250T57P ④ ⑤	10250T57EP ④
	2LONC	Two late opening NC contacts. Stack up to 6 blocks unless otherwise noted.		10250T45P ④	10250T45EP ④
	LONC-ECNO	Overlapping contacts. Stack up to 4 blocks unless otherwise noted.		10250T55P ④ ⑤	10250T55EP ④

① All 10250T contact blocks shown are suitable for use on standard 10250T and E34 operators. These contact blocks are not suitable for Class I Division 2 type 10250T or E34 devices.

② To order contact blocks with translucent amber housing, change Suffix P to CP in Catalogue Number e.g. 10250T51CP.

③ Contact blocks with spade terminals are limited to a maximum of one contact block per operator and minimum spacing between devices is 2.5" (63.5 mm). Not suitable for use in 10250T or E34 enclosures. Also available in amber housing. Not available with fingerproof shrouds.

④ Special function contact blocks are not suitable for use with roto-push operators, 3-position push-pull operators, or 4-position selector switches.

⑤ ECNO contact blocks are not suitable for use with 2-position joysticks or when operators are used with padlock attachments.

**E34 Series, Legend Plates**

**Options**

**Legend Plates**

**Field Colour**

Legend plates can be supplied printed on black, red, silver or white field. To order legend printed on a colour other than indicated — add Suffix Code to the end of the Catalogue Number as follows:

“R” for Red field;  
 “W” for White field; or  
 “S” for Silver field.

Example: E34SP26R — Standard plate with red field marked OPEN.

**Table 2-305. For Pushbutton Operators and Indicating Lights**

Legend	Colour of Field	Catalogue Number	
		Standard <sup>①</sup>	Jumbo
<b>Letters on Legend Plates Below are 3/16" High</b>			
CLAMP	Black	E34SP90	E34LP90
CLOSE	Black	E34SP73	E34LP73
DOWN	Black	E34SP74	E34LP74
EMERG. STOP	Red	E34SP13	E34LP13
FAST	Black	E34SP75	E34LP75
FASTER	Black	E34SP87	E34LP87
FEEDER ON	Black	E34SP94	E34LP94
FEEDER OFF	Black	E34SP95	E34LP95
FORWARD	Black	E34SP15	E34LP15
HIGH	Black	E34SP16	E34LP16
IN	Black	E34SP17	E34LP17
INCH	Black	E34SP18	E34LP18
JOG	Black	E34SP19	E34LP19
JOG FOR.	Black	E34SP20	E34LP20
JOG REV.	Black	E34SP21	E34LP21
LOW	Black	E34SP22	E34LP22
LOWER	Black	E34SP23	E34LP23
LUBE-FAIL	Black	E34SP92	E34LP92
MOTOR RUN	Black	E34SP81	E34LP81
MOTOR STOP	Black	E34SP82	E34LP82
OFF	Red	E34SP24	E34LP24
ON	Black	E34SP25	E34LP25
OPEN	Black	E34SP26	E34LP26
OUT	Black	E34SP27	E34LP27
POWER ON	Black	E34SP80	E34LP80
RAISE	Black	E34SP28	E34LP28
READY	Black	E34SP86	E34LP86
RESET	Black	E34SP29	E34LP29
REVERSE	Black	E34SP30	E34LP30
RUN	Black	E34SP31	E34LP31
SAFE	Black	E34SP85	E34LP85
SLOW	Black	E34SP32	E34LP32
SLOWER	Black	E34SP88	E34LP88
START	Black	E34SP33	E34LP33
STOP	Red	E34SP34	E34LP34
TEST	Black	E34SP83	E34LP83
TRANSFER	Black	E34SP93	E34LP93
TRIP	Black	E34SP84	E34LP84
UNCLAMP	Black	E34SP91	E34LP91
UP	Black	E34SP35	E34LP35

① 3/32" high lettering.



**Table 2-306. For Selector Switch Operators**

Legend	Colour of Field	Catalogue Number	
		Standard	Jumbo
<b>2 Position — 3/16" High Lettering</b>			
FOR. REV.	Black	E34SP38	E34LP38
HAND AUTO	Black	E34SP39	E34LP39
HIGH LOW	Black	E34SP40	E34LP40
JOG RUN	Black	E34SP41	E34LP41
MAN. AUTO	Black	E34SP67	E34LP67
OFF ON	Black	E34SP42	E34LP42
OPEN CLOSE	Black	E34SP43	E34LP43
RUN JOG	Black	E34SP44	E34LP44
SAFE RUN	Black	E34SP45	E34LP45
START JOG	Black	E34SP46	E34LP46
START STOP	Black	E34SP47	E34LP47
UP DOWN	Black	E34SP48	E34LP48

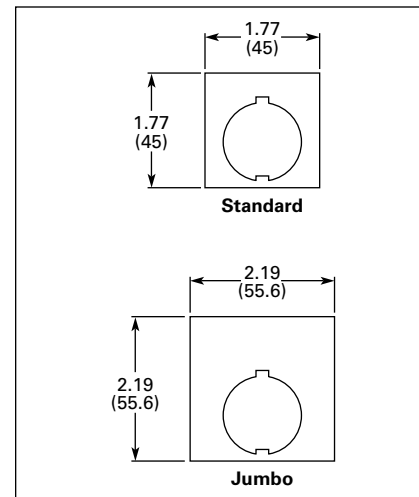
**3 Position — 3/16" High Lettering**

AUTO OFF HAND	Black	E34SP49	E34LP49
FOR. OFF REV.	Black	E34SP50	E34LP50
FOR. SAFE REV.	Black	E34SP69	E34LP69
HAND OFF AUTO	Black	E34SP51	E34LP51
MAN. OFF AUTO	Black	E34SP68	E34LP68
OPEN OFF CLOSE	Black	E34SP53	E34LP53
RUN SAFE JOG	Black	E34SP70	E34LP70
UP OFF DOWN	Black	E34SP54	E34LP54
ON STOP SAFE	Black	E34SP71	E34LP71

**Table 2-307. For Push-Pull Units**

Legend	Colour of Field	Catalogue Number	
		Standard <sup>②</sup>	Jumbo <sup>③</sup>
PULL ON/ PUSH OFF	Black	E34PP5	E34R5
PULL OPEN/ PUSH CLOSE	Black	E34PP8	E34R8
PULL UP/ PUSH DOWN	Black	E34PP11	E34R11

② 3/32 inch (2.4 mm) high lettering.  
 ③ 1/8 inch (3.2 mm) high lettering.



**Figure 2-126. Approximate Dimensions in Inches (mm)**

**Table 2-308. Blank Plastic Legend Plates — Square**

Colours			Catalogue Number		
Lettering	Field		Standard	Jumbo	Extra Large
	Side 1	Side 2			
Black	White	Silver	10250TSP76	10250TLP76	10250TEP76
White	Red	Black	10250TSP77	10250TLP77	10250TEP77

**Legend Plates with Non-standard Markings or Aluminum Legend Plates**




See 10250T listing on Page 2-151.

**E34 Series, Enclosures**

**Enclosures**

**Die Cast, Polyester and Stainless Steel Enclosures**

**Table 2-309. Enclosures (Case and Cover) — Surface Mounting** ①

	Number of Elements	1 Contact Block Depth	2 Contact Block Depth
		Catalogue Number	Catalogue Number
 Die Cast Enclosure — Cat. No. E34N11	<b>Cast Enclosure — In-Line</b> ②③ NEMA 4, 4X, 12, 13		
	1	E34N1	E34N11
	2	E34N2	E34N12
	3	E34N3	E34N13
	4	E34N4	E34N14
 Polyester Enclosure — Cat. No. E34N52	<b>Polyester — In-Line</b> NEMA 3, 4X, 12		
	1	—	E34N51
	2	—	E34N52
	3	—	E34N53
	4	—	E34N54
 Stainless Steel Enclosure — Cat. No. 10250TN35	<b>Stainless Steel</b> ④ — <b>In-Line</b> NEMA 4, 4X, 12		
	1	—	10250TN33
	2	—	10250TN34
	3	—	10250TN35
	4	—	10250TN36

① For spacing increments, see Page 2-185.

② All cast enclosures can be converted to base mounting of contact blocks, with spacers 10250TA22 or 10250TA23. See listing on Page 2-155.

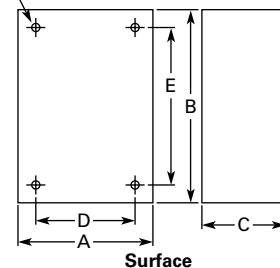
③ When used with E30 pushbuttons, only the one element enclosure can be used.

④ 14 gauge, type 304.

**Table 2-310. Approximate Dimensions**

Number of Elements	Element Arrangement	Surface Mounting					Conduit Entrance	Approximate Dimensions
		Dimensions in Inches (mm)						
		Wide A	High B	Deep C	Mounting			
					D	E		
<b>Cast</b>								
1	In-Line	3.88 (98.6)	4.0 (101.6)	3.0 (76.3) ⑥	2.69 (68.3)	3.25 (82.6)	3/4	
2	In-Line	3.88 (98.6)	5.88 (149.4)	3.0 (76.3) ⑥	2.69 (68.3)	5.13 (130.3)	3/4	
3	In-Line	3.88 (98.6)	7.75 (196.9)	3.0 (76.3) ⑥	2.69 (68.3)	7.0 (177.8)	1	
4	In-Line	3.88 (98.6)	9.63 (244.6)	3.0 (76.3) ⑥	2.69 (68.3)	8.88 (225.6)	1	
<b>Polyester</b>								
1	In-Line	3.81 (96.8)	6.63 (168.4)	3.38 (85.9)	2.94 (74.7)	4.88 (124.0)	⑤	
2	In-Line	3.81 (96.8)	6.63 (168.4)	3.38 (85.9)	2.94 (74.7)	4.88 (124.0)		
3	In-Line	3.81 (96.8)	8.88 (225.6)	3.38 (85.9)	2.94 (74.7)	7.13 (181.1)		
4	In-Line	3.81 (96.8)	11.13 (282.7)	3.38 (85.9)	2.94 (74.7)	9.38 (238.3)		
<b>Stainless Steel</b>								
1	In-Line	3.00 (76.2)	3.50 (88.9)	3.00 (76.2)	1.50 (38.1)	4.25 (108.0)	⑤	
2	In-Line	3.50 (88.9)	6.75 (171.5)	3.00 (76.2)	1.50 (38.1)	7.50 (190.5)		
3	In-Line	3.50 (88.9)	9.00 (228.6)	3.00 (76.2)	1.50 (38.1)	9.00 (228.6)		
4	In-Line	3.50 (88.9)	11.25 (285.8)	3.00 (76.2)	1.50 (38.1)	12.00 (304.8)		

4 Mtg. Holes — 10-32 Screw Size for  
 1 – 4 Element Die Cast/  
 Stainless Steel Enclosure  
 7/32 Screw Size for  
 Polyester



⑤ No conduit entrance holes provided. Drill as required.

⑥ Depth given is for two contact block deep stations. One contact block deep stations subtract 3/4 inch (19.1 mm).

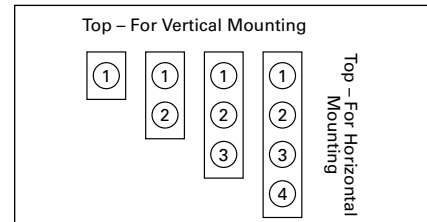
**Note:** These E34 Die Cast Enclosures feature a corrosion resistant coating identical to finish on the E34 operators except grey in colour. Not for use in ultraviolet light applications.



**One Contact Block Depth Enclosure**



**Two Contact Block Depth Enclosure**



**Figure 2-127. Enclosure Layouts**

**Enclosures (Continued)**

**Die Cast and Stainless Steel — Flush Mount, Covers Only**

These E34 Die Cast Covers feature a corrosion resistant coating identical to the finish on the E34 operators except grey in colour.

**Table 2-311. Covers Only — Flush Mounting**

	Number of Elements	Catalogue Number	Catalogue Number
	<b>Flush Cast Covers</b>		
	1 2 3 4	<b>In-Line Deep Cover</b>	<b>In-Line Flat Cover</b>
		E34F11	E34F1
		E34F12	E34F2
		E34F13	E34F3
	1 2 3 4	<b>In-Line Stainless Steel Flush Plates ①</b>	
		<b>With Pullbox</b>	<b>Without Pullbox</b>
		10250TS10	10250TS1
		10250TS11	10250TS2
			10250TS12
		10250TS14	10250TS4

① Not oiltight. NEMA 1 applications only.

**Table 2-312. Approximate Dimensions**

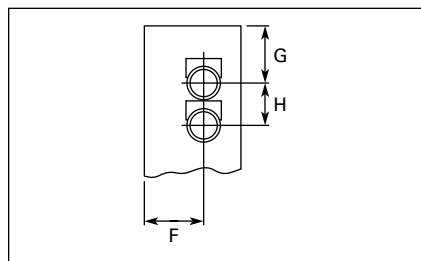
Number of Elements	Flush Mounting					Approximate Dimensions
	Dimensions in Inches (mm)					
	Wide A	High B	Deep C	Mounting		
				D	E	
<b>Cast</b>						
1	3.88 (98.6)	4.0 (101.6)	0.25 (6.4) ②	3.50 (88.9)	3.63 (92.2)	
2	3.88 (98.6)	5.88 (149.4)	0.25 (6.4) ②	3.50 (88.9)	5.50 (139.7)	
3	3.88 (98.6)	7.75 (196.9)	0.25 (6.4) ②	3.50 (88.9)	6.0 (152.4)	
4	3.88 (98.6)	9.63 (244.6)	0.25 (6.4) ②	3.50 (88.9)	9.25 (235)	
<b>Stainless Steel</b>						
1	5.0 (127)	5.0 (127)	2.50 (63.5) ③	3.25 (82.6)	1.88 (47.8)	
2	5.0 (127)	6.88 (174.8)	2.50 (63.5) ③	3.25 (82.6)	3.63 (92.2)	
3	5.0 (127)	8.63 (219.2)	2.50 (63.5) ③	3.25 (82.6)	5.50 (139.7)	
4	5.0 (127)	10.50 (266.7)	2.50 (63.5) ③	3.25 (82.6)	7.25 (184.2)	

② Depth given is for flat cover. Deep cover 3/4 inch (19.1 mm) deeper.

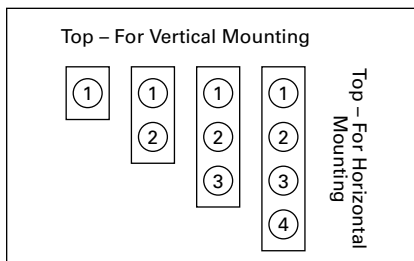
③ Depth given includes pull box.

**Table 2-313. Spacing Increments**

Type	Approximate Dimensions in Inches (mm)		
	F	G	H
Cast	2.44 (62)	2.5 (63.5)	1.88 (47.8)
Polyester	1.88 (47.8)	Min. 2.13 (54.1)	2.25 (57.2)
Stainless Steel	1.69 (42.9)	Min. 1.73 (43.9)	2.25 (57.2)




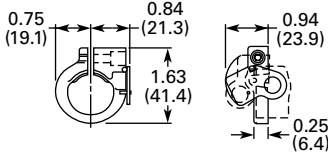

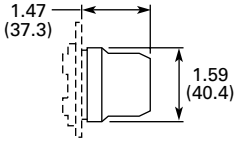
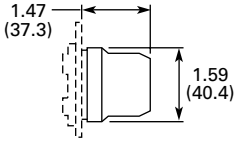
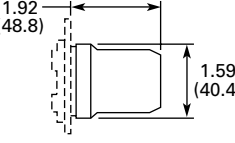


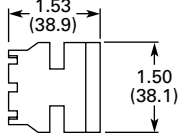



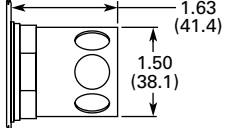

**Figure 2-128. Spacing Increments for Enclosures**



**Figure 2-129. Enclosure Layouts**

### Accessories



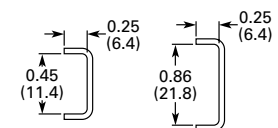

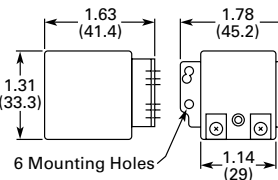


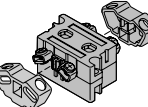
Table 2-314. Accessories

Description	Catalogue Number	Overall Dimensions in Inches (mm)
 <p><b>Padlocking Attachment for Flush Pushbutton Operators.</b> Permits locking NC contacts in open position with 1/4" padlock. Will not lock NO contact.</p>	E34TA2	
 <p><b>Flexible Weather Resistant Boot</b> for use with flush pushbutton operators.</p>	Clear Black Red Green <b>10250TA46</b> <b>10250TA47</b> <b>10250TA48</b> <b>10250TA49</b>	
<p><b>Flexible Weather Resistant Boot</b> for use with button operators (extended buttons preferred).</p>	Black Red Green Clear <b>10250TA3</b> <b>10250TA4</b> ① <b>10250TA10</b> <b>10250TA85</b>	
<p><b>Transparent Boot</b> for regular, illuminated pushbutton operators and PresTest.</p>	<b>10250TA25</b> ②	
 <p><b>Special Retaining Nut</b> — to accommodate thick panel. Indicating light PresTest, pushbuttons and selector switches</p>	<b>E34TA30</b> <b>E34TA31</b>	
 <p><b>Shroud for Mushroom Head Operator</b> — prevents accidental operation. (Not for Push-Pull operators.)</p>	E34TA6	
 <p><b>Extended Retaining Nut</b> — Replaces standard nut and provides guard for flush type pushbutton operators.</p>	E34TA12	
 <p><b>Guard for Illuminated Pushbutton</b></p>	E34TA15	
 <p><b>Padlocking Attachment</b> for non-illuminated knob selector switches — accommodates up to 5, 1/4" padlocks.</p>	E34TA11	

① Should not be used on flush button for STOP function.

② Not suitable for single contact block depth cast enclosure. Cover is too thick.

**Table 2-314. Accessories (Continued)**

Description	Catalogue Number	Overall Dimensions in Inches (mm)
 <b>Thrust Washer</b> — To meet Ford Motor Company mounting specifications.	<b>E34TK3</b>	
 <b>Contact Block Terminal Jumps</b> — Available in multiples of 100 only. Term. to Term. — Within Block (short): 100 per package 1000 per package  Terminal to Terminal — Block to Block (long): 100 per package 1000 per package	<b>10250TA70</b> <b>10250TA70-2</b>  <b>10250TA71</b> <b>10250TA71-2</b>	 0.25 (6.4) 0.45 (11.4) 0.86 (21.8)
 <b>Master Test (Dual Input) Module</b> — Internal Form C relay suitable for either AC or DC applications. Total electrical isolation between monitored and test circuit. Fits all illuminated 10250T, E22, E30 and E34 devices. 24V AC 120V AC 24V DC 48V DC	<b>10250TMT2</b> <b>10250TMT1</b> <b>10250TMT7</b> <b>10250TMT8</b>	 1.63 (41.4) 1.78 (45.2) 1.31 (33.3) 1.14 (29) 6 Mounting Holes
 <b>Flasher Module</b> — Internal Form C relay suitable for AC applications. One unit required for each operator in master test circuit. 24V AC 120V AC	<b>10250TFL2</b> <b>10250TFL1</b>	
 <b>Panel Mounting Nut Wrench</b> — E22, E30, E34 and Octagonal 10250T.	<b>E22CW</b>	
 <b>Fingerproof Shroud</b> — 10 per Package Fits new style contact blocks and light units.	<b>10250TA101</b>	

**2**

**Table 2-315. Replacement Lamps — For E34 Illuminated Operators**

Mfg. Lamp Type	Voltage	Base Style	Application	Part Number
120MB	120V	T 3-1/4 Bayonet	10250T Resistor Indicating Light	<b>28-3044</b>
#267	6.3V	T 3-1/4 Bayonet	10250T Flasher	<b>10250ED986-4</b> <b>28-2202</b> <b>28-5184</b> <b>28-5185</b>
#755	6.3V	T 3-1/4 Bayonet	10250T Transformer, PresTest and Full Voltage	
#756	12V	T 3-1/4 Bayonet	10250T Full Voltage	
#757	24V	T 3-1/4 Bayonet	10250T Full Voltage	
#1828	32V	T 3-1/4 Bayonet	10250T Full Voltage	<b>28-5186</b> <b>28-5187</b> <b>28-494</b> <b>28-3754</b> <b>28-3755</b>
#1835	55V	T 3-1/4 Bayonet	10250T Resistor	
NE48	120V	T 4-1/2 Bayonet	10250T Neon	
NE51H-R22	120V	T 3-1/4 Bayonet	10250T Neon	
NE51H-R68	240V	T 3-1/4 Bayonet	10250T Neon	

**E34 Series, Renewal Parts**

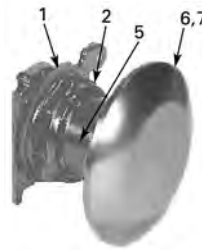
**Renewal Parts**



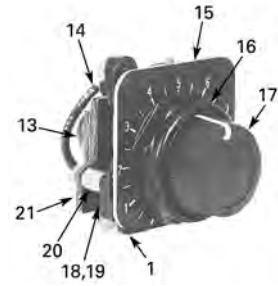
**Flush Head Pushbutton Operator**



**Mushroom Head Pushbutton Operator**



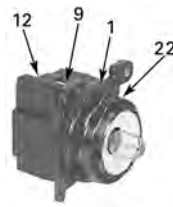
**Jumbo Mushroom Head Operator**



**Potentiometers**



**Illuminated Pushbutton Operator**



**Transformer Type Indicating Light**



**Knob-Operated Selector Switch Operator**



**Full Voltage, Resistor and Transformer Type Illuminated Selector Switch**

**2**

**Table 2-316. Numbers Listed Are for E34 Style Operators**

Item No.	Description	No. Req.	Part Number
1	Gasket	1	16-1548
2	Mounting Nut	1	15-1530-4
3	Set Screw (#6-32 x 0.250" Long Hollow Hex)	2	11-2014
4	Mushroom Head Button (Includes (2) Item 5) Black Red Yellow Green Blue	1 — — — —	As Req. Below 53-1317 53-1317-2 53-1317-3 53-1317-4 53-1317-22
5	Set Screw (#10-32 x 0.250" Long Hollow Hex)	2	11-544
6	Jumbo Mushroom Head Button (Aluminum — Includes (2) Item 5) Red Black Yellow Green	1 — — — —	As Req. Below 53-1317-9 53-1317-10 53-1317-11 53-1317-12
7	Jumbo Mushroom Head Button (Aluminum — Red EMERG. STOP) Does Not Include Item 5	1	53-1349-18
8	Mounting Screw (#6-32 x 0.710" Long) Washer	2 2	10250TA79 16-2038
9	Terminal Screw and Lug (Captive)	Req.	80-5502
10	Gasket (Supplied with Basic Unit)	1	32-803
11	Round Head Screw (#4-40 x 0.344" Long) (Supplied with Basic Unit)	2	11-4553

Item No.	Description	No. Req.	Part Number
12	Mounting Screw	2	11-1632
13	Simple Potentiometer (Does Not Include Items 18, 28 or 29) 1,000 Ohms 2,500 Ohms 5,000 Ohms 10,000 Ohms 25,000 Ohms 50,000 Ohms	1 — — — — —	As Req. Below 41-782-2 41-782-3 41-782-10 41-782-4 41-782-5 41-782-6
14	Connector (Includes Screw and Lug)	2	25-1851
15	Indicating Plate Standard Size (Without Legend) Large Size (Specify Legend)	1 — —	As Req. Above 30-4460 10250TR30
16	Retaining Nut	1	15-1547-3
17	Knob Socket Set Screw (#6-32 x 0.250" Long)	1 1	53-1314 11-2014
18	Coupling	1 1	11-2014 29-3749-2
19	Set Screw (#6-32 x 0.188" Long)	1	11-1199
20	Spacer	2	56-1066-18
21	Connector (Includes Screw and Lug)	1	25-1851-2
22	Mounting Nut	1	15-1938-2

① Contact the Customer Support Centre at 1-800-268-3578.



**E34 Series, Mounting Options**

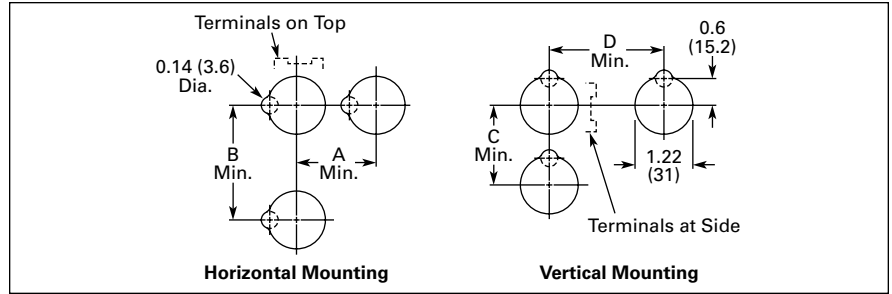
**Mounting**

**Panel Thickness**

- Minimum: 0.06 inch (1.6 mm)
- Maximum: 0.25 inch (8 mm) including legend plate
- Maximum can be increased to 0.375 inch (15.9 mm) using optional retaining nut
  - Indicating light: E34TA30
  - Pushbutton/selector switch: E34TA31

**Table 2-317. Mounting Matrix**

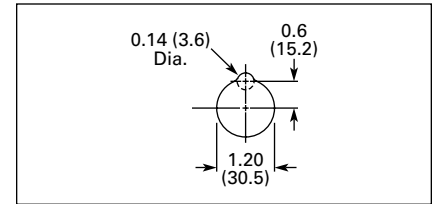
Legend Plate	Dimensions in Inches (mm)			
	A	B	C	D
Small	1.63 (41.3)	2.25 (57.2)	2.25 (57.2)	1.63 (41.3)
Medium	1.75 (44.5)	2.25 (57.2)	2.25 (57.2)	1.75 (44.5)
Large	2.25 (57.2)	2.25 (57.2)	2.25 (57.2)	2.25 (57.2)



**Figure 2-130. Mounting Options in Inches (mm)**

Horizontal mounting means terminals are located top and bottom of contact block. Vertical mounting means terminals are left and right of contact block. This allows close spacing of adjacent operators with easy access to terminals.

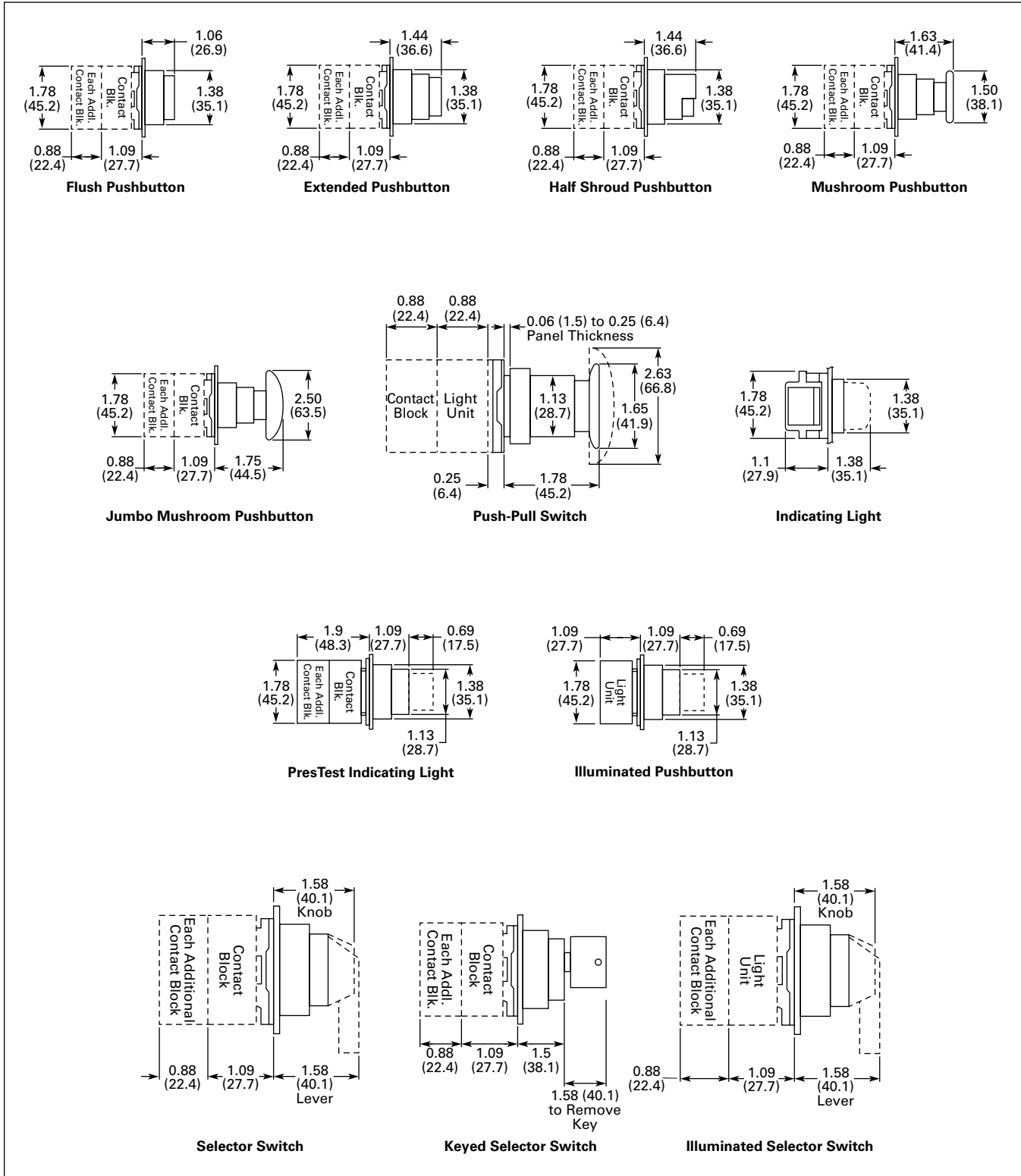
**Note:** Locating nib hole or notch is 0.14 inch (3.6 mm)



**Figure 2-131. Drilling Dimensions in Inches (mm)**

**E34 Series, Dimensions**

**Dimensions**



**Figure 2-132. Approximate Dimensions in Inches (mm)**

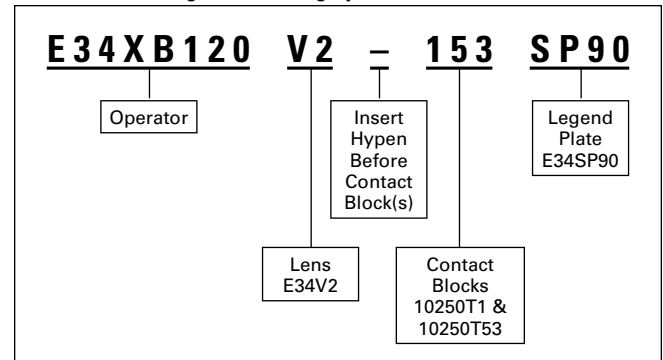
**Ordering Complete Devices**

Complete E34 Pushbuttons, Indicating Lights and/or Selector Switch operators including contact block(s) and legend plate can be ordered using a single composite catalogue number. The individually packaged components will be shipped unassembled in a single overpack carton marked with the composite Catalogue Number.

**Ordering Example**

Illuminated Pushbutton Device  
Catalogue Number E34XB120V2-153SP90

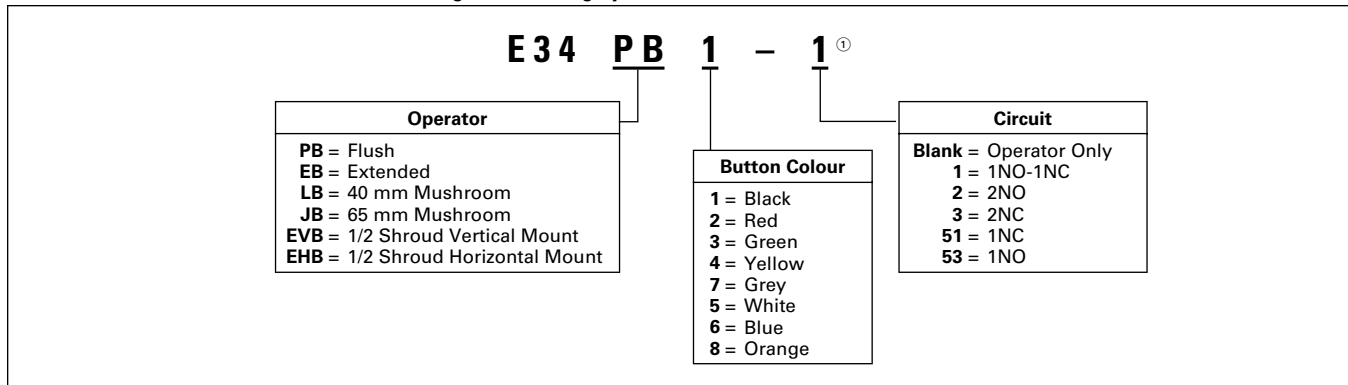
**Table 2-318. Catalogue Numbering System**



For a complete Catalogue Number breakdown, see **Pages 2-192 – 2-193.**

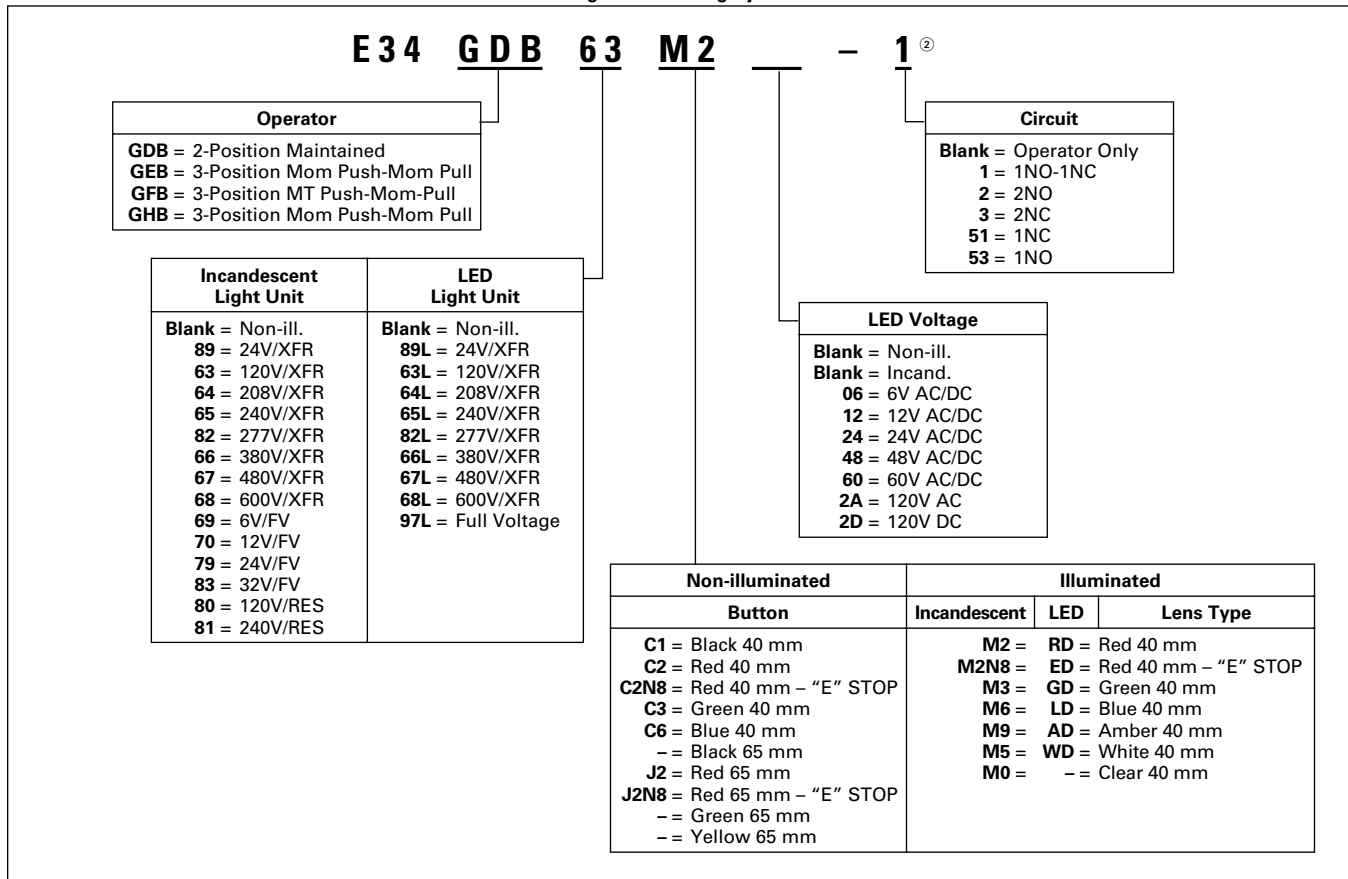
**Catalogue Number Structure**

**Table 2-319. Non-illuminated Pushbuttons Catalogue Numbering System**



① Add X at end of Catalogue Number to receive parts assembled from factory.

**Table 2-320. Illuminated and Non-illuminated Push-Pulls Catalogue Numbering System**

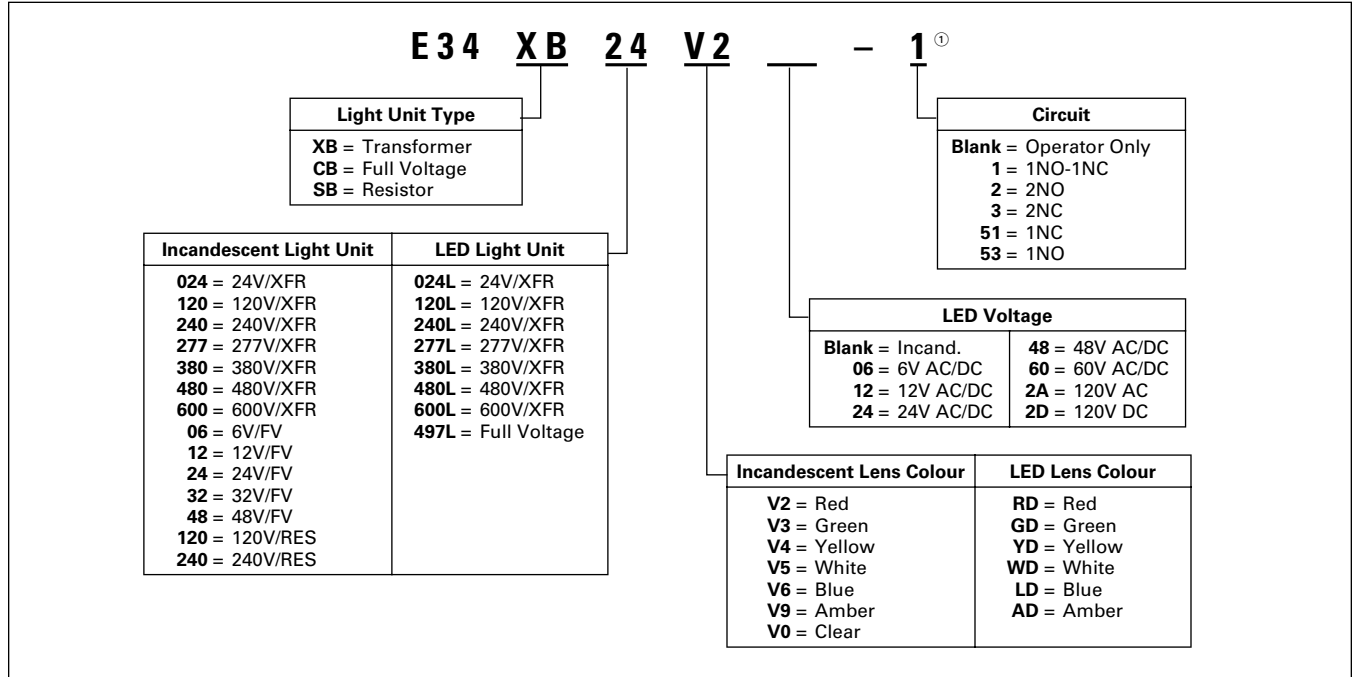


② Add X at end of Catalogue Number to receive parts assembled from factory.

April 2009

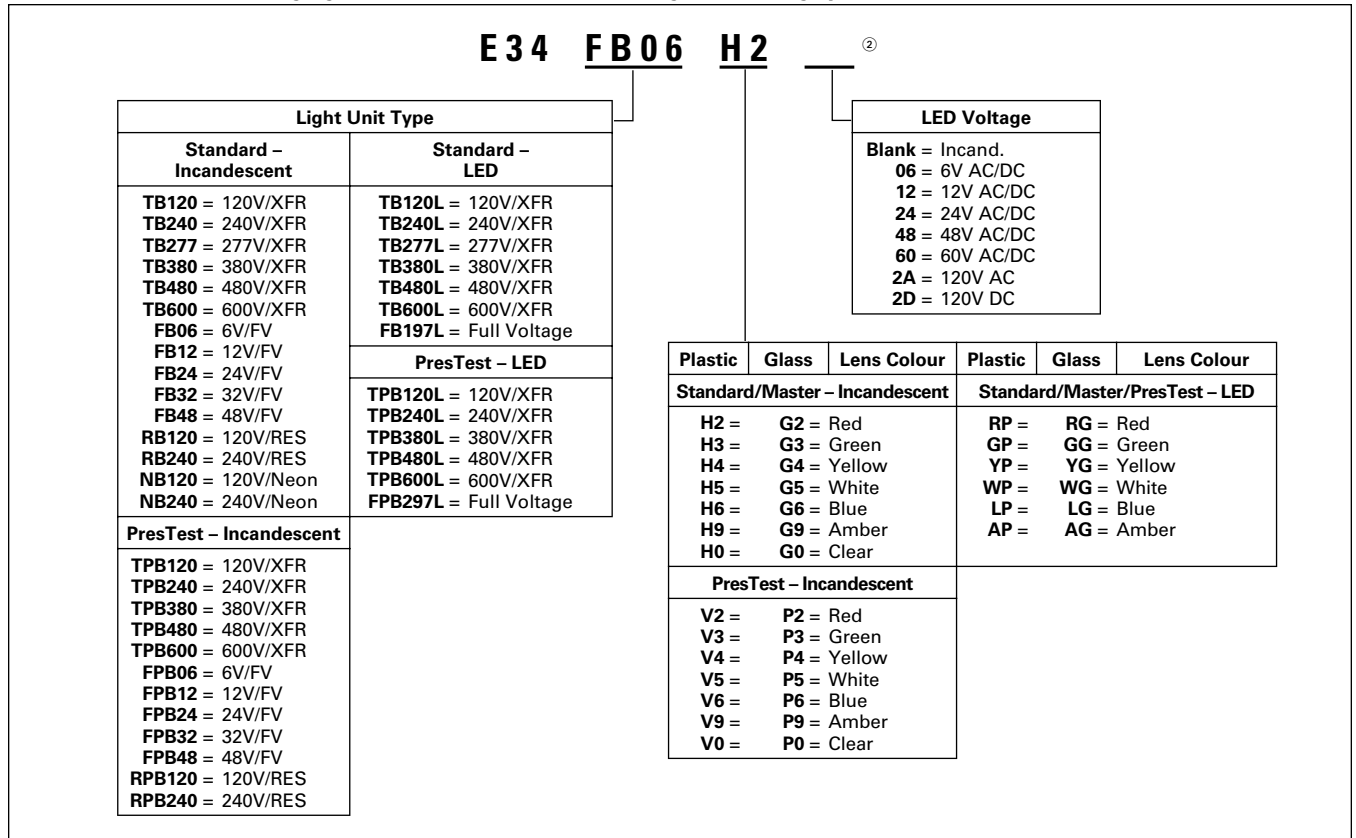
E34 Series, Catalogue Number Structure

**Table 2-321. Illuminated Pushbuttons Catalogue Numbering System**



① Add X at end of Catalogue Number to receive parts assembled from factory.

**Table 2-322. Standard Indicating Lights, PresTest and Master Test Catalogue Numbering System**



② Add X at end of Catalogue Number to receive parts assembled from factory.